



# How to Automatically Compose Larger Systems from Repositories of Components

Applications of Combinatory Logic Synthesis to industrial systems

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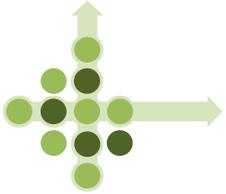
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SummerSoc 2022

16th Symposium and Summer School on Service-Oriented Computing

Hersonissos, Crete, July 7 2022



# (CL)S

## Combinatory Logic Synthesis



What is CLS?



CLS-Framework



Applications



## Program synthesis

- A classical challenge in computer science since Church's Problem (1956)
- Classical problem understood as synthesis „from scratch“
  - Given a logical specification, to construct a system satisfying it
- Classical problem faces inherent obstacles in the form of
  - Computational complexity (super-) exponential
  - Specification complexity
- CLS is *component-based* (not from-scratch)
- CLS is *type-based* (not based on complete specifications)



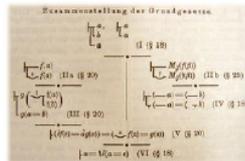
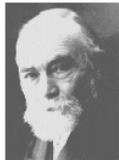
# CLS: A type-based approach to component-oriented synthesis

## Component-oriented Synthesis

Synthesis *relative to library* (repository) of components

## Combinatory Logic Synthesis (CLS)

Libraries need *classification systems* to enable *retrieval and composition*

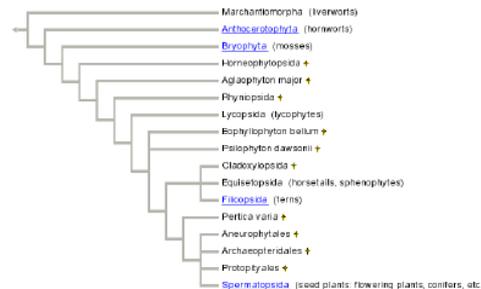


$(\forall x; \forall y; \forall z; (p(x, y) \wedge p(y, z) \rightarrow p(x, z)) \wedge$   
 $\forall x; \forall y; (p(x, y) \rightarrow \neg p(y, x)) \wedge$   
 $\exists x; (p(a, x) \wedge p(x, b))$   
 $) \rightarrow \neg p(b, a)$

**Bottom-up specification**  
**Hoare logic**



**Classification**  
**Taxonomy**  
 ...  
**Types**



J Rehof, MY Vardi:

Design and synthesis from components (Dagstuhl seminar 14232, 2014)



## Combinatory logic



David Hilbert  
 1862-1943



Moses Schönfinkel  
 1889-1942



Haskell Curry  
 1900-1982

### Über die Bausteine der mathematischen Logik.

Von  
 M. Schönfinkel in Moskau<sup>1)</sup>.

#### § 1.

Es entspricht dem Wesen der axiomatischen Methode, wie sie heute vor allem durch die Arbeiten Hilberts zur Anerkennung gelangt ist, daß man nicht allein hinsichtlich der Zahl und des Gehalts der *Axiome* nach möglicher Beschränkung strebt, sondern auch die Anzahl der als undefiniert zugrunde zu legenden *Begriffe* so klein wie möglich zu machen sucht, indem man nach Begriffen fahndet, die vorzugsweise geeignet sind, um aus ihnen alle anderen Begriffe des fraglichen Wissenszweiges aufzubauen. Begreiflicherweise wird man sich im Sinne dieser Aufgabe bezüglich des Verlangens nach Einfachheit der an den Anfang zu stellenden Begriffe entsprechend bescheiden müssen.

Bekanntlich lassen sich die grundlegenden *Aussagenverknüpfungen* der mathematischen Logik, die ich hier in der von Hilbert in seinen Vorlesungen verwendeten Bezeichnungsweise wiedergebe:

<sup>1)</sup> Die folgenden Gedanken wurden vom Verfasser am 7. Dez. 1920 vor der Mathematischen Gesellschaft in Göttingen vorgetragen. Ihre formale und stilistische Durcharbeitung für diese Veröffentlichung wurde von H. Behmann in Göttingen übernommen.



## Combinators

$$\mathbf{S}xyz = (xz)(yz)$$

$$\mathbf{K}xy = x$$

$$\mathbf{I}x = x$$

$$\mathbf{S} : (\alpha \rightarrow (\beta \rightarrow \gamma)) \rightarrow ((\alpha \rightarrow \beta) \rightarrow (\alpha \rightarrow \gamma))$$

$$\mathbf{K} : \alpha \rightarrow (\beta \rightarrow \alpha)$$

$$\mathbf{I} : \alpha \rightarrow \alpha$$

**SKI**-calculus is Turing-complete

Hindley, J. R.; Seldin, J. P. (2008).  *$\lambda$ -calculus and Combinators: An Introduction*. Cambridge University Press.

Barendregt, H. P. (1984). *The Lambda Calculus, Its Syntax and Semantics*. Studies in Logic and the Foundations of Mathematics. Vol. 103. North Holland.



## Combinatory logic (simple types)

$F, G ::= X \mid (F G)$  combinatory expressions

$\sigma, \tau ::= \alpha \mid \sigma \rightarrow \tau$  types

Typing rules

$$\frac{}{\Gamma, (X : \tau) \vdash X : S(\tau)} \text{(comb)}$$

$$\frac{\Gamma \vdash F : \sigma \rightarrow \tau \quad \Gamma \vdash G : \sigma}{\Gamma \vdash (F G) : \tau} \text{(app)}$$



## Synthesis as type inhabitation in combinatory logic

Given  $\Gamma$  and  $\sigma$ :

- does there exist a combinatory term  $F$  such that  $\Gamma \vdash F : \sigma$  ?



## Synthesis is type inhabitation in combinatory logic

$$\Gamma \vdash F : \sigma$$

• Repository of component interfaces  $X : \tau$

• Synthesized (meta-)program

• Synthesis goal



## Example: Webpage synthesis

The image displays three overlapping browser windows, each titled "Types Inc. - A LS14 Company", illustrating different stages of webpage synthesis:

- Top Window:** Shows the initial layout with the TU Dortmund logo (tu technische universität dortmund, fi fakultät für informatik), a stylized face logo with a  $\tau$  symbol, and radio buttons for "Coffee", "Espresso", and "Cappuccino" next to an "Order" button.
- Middle-Left Window:** Shows the layout with the face logo and radio buttons, but the text and TU logo are missing. The "Order" button is present.
- Middle-Right Window:** Shows the layout with the face logo and a dropdown menu set to "Coffee" next to an "Order" button. The radio buttons are missing.
- Bottom Window:** Shows the layout with the TU Dortmund logo and the face logo, but the radio buttons and "Order" button are missing.



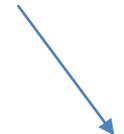
## Native repository (native types)

$$\Gamma = \{
 \begin{array}{l}
 \textit{customerForm} : (\text{String} \rightarrow \text{java.net.URL} \rightarrow \text{OptionSelection} \rightarrow \text{Form}) \\
 \textit{dropDownSelector} : (\text{java.net.URL} \rightarrow \text{OptionSelection}) \\
 \textit{radioButtonSelector} : (\text{java.net.URL} \rightarrow \text{OptionSelection}) \\
 \textit{companyTitle} : \text{String} \\
 \textit{databaseLocation} : \text{java.net.URL} \\
 \textit{logoLocation} : \text{java.net.URL} \\
 \textit{alternateLogoLocation} : \text{java.net.URL} \quad \}
 \end{array}$$



## Semantic repository (semantic types)

Intersection type



$$\Gamma = \{$$

- $customerForm : (\text{String} \rightarrow \text{java.net.URL} \rightarrow \text{OptionSelection} \rightarrow \text{Form}) \cap$   
 $(\text{Title} \rightarrow \text{Location}(\text{Logo}) \rightarrow \text{ChoiceDialog}(\alpha) \rightarrow \text{OrderMenu}(\alpha))$
- $dropDownSelector : (\text{java.net.URL} \rightarrow \text{OptionSelection}) \cap$   
 $(\text{Location}(\text{Database}) \rightarrow \text{ChoiceDialog}(\text{DropDown}))$
- $radioButtonSelector : (\text{java.net.URL} \rightarrow \text{OptionSelection}) \cap$   
 $(\text{Location}(\text{Database}) \rightarrow \text{ChoiceDialog}(\text{RadioButtons}))$
- $companyTitle : \text{String} \cap \text{Title}$
- $databaseLocation : \text{java.net.URL} \cap \text{Location}(\text{Database})$
- $logoLocation : \text{java.net.URL} \cap \text{Location}(\text{Logo})$
- $alternateLogoLocation : \text{java.net.URL} \cap \text{Location}(\text{Logo}) \quad \}$



$$\Gamma = \{$$

- customerForm* : (String → java.net.URL → OptionSelection → Form)
- dropDownSelector* : (java.net.URL → OptionSelection)
- radioButtonSelector* : (java.net.URL → OptionSelection)
- companyTitle* : String
- databaseLocation* : java.net.URL
- logoLocation* : java.net.URL
- alternateLogoLocation* : java.net.URL }

$$\Gamma = \{$$

- customerForm* : (String → java.net.URL → OptionSelection → CompilationUnit) ∩  
 (Title → Location(Logo) → ChoiceDialog(α) → OrderMenu(α))
- dropDownSelector* : (java.net.URL → OptionSelection) ∩  
 (Location(Database) → ChoiceDialog(DropDown))
- radioButtonSelector* : (java.net.URL → OptionSelection) ∩  
 (Location(Database) → ChoiceDialog(RadioButtons))
- companyTitle* : String ∩ Title
- databaseLocation* : java.net.URL ∩ Location(Database)
- logoLocation* : java.net.URL ∩ Location(Logo)
- alternateLogoLocation* : java.net.URL ∩ Location(Logo) }

$$\Gamma \vdash? : \text{CompilationUnit} \cap \text{OrderMenu}(\omega)$$

Inhabitation problem

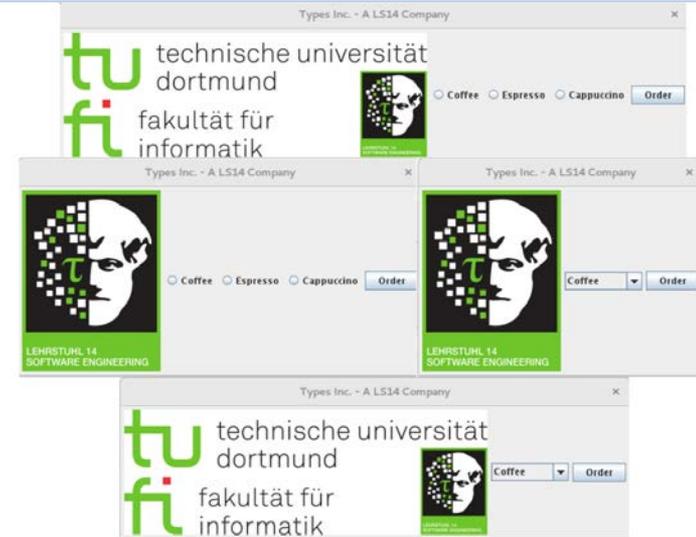
$$\Gamma \vdash? : \text{CompilationUnit} \cap \text{OrderMenu}(\omega)$$

Inhabitants:

```

{customerForm(companyTitle, logoLocation,
  radioButtonSelector(databaseLocation)),
 customerForm(companyTitle, alternateLogoLocation,
  radioButtonSelector(databaseLocation)),
 customerForm(companyTitle, logoLocation,
  dropDownSelector(databaseLocation)),
 customerForm(companyTitle, alternateLogoLocation,
  dropDownSelector(databaseLocation))}
    
```

Interpreted as calls to combinators and resulting code is made available via branches in source code versioning system (git).





## Scala combinator

```

@combinator object customerForm {
    def apply(title: String,
              logoLocation: URL,
              optionSelector: OptionSelection): Form = {
        val form = Java(readFile("CustomerForm.java")).compilationUnit()
        addOptionSelection(form, optionSelector)
        addTitle(form, title)
        addLogo(form, logoLocation)
        form
    }
    val semanticType: Type =
        'Title => 'Location('Logo) => 'ChoiceDialog(alpha) => 'OrderMenu(alpha)
}
    
```



## Inhabitation request



### Requests:

```
Γ F ? : com.github.javaparser.ast.CompilationUnit & OrderMenu(omega)
```

### Solutions:

Variation 0: Raw Git

```
List(Tree(customerForm,List(Tree(companyTitle,List()),Tree(logoLocation,List()),Tree(dropDownSelector,List(Tree(databaseLocation,List()))))))
```

Variation 1: Raw Git

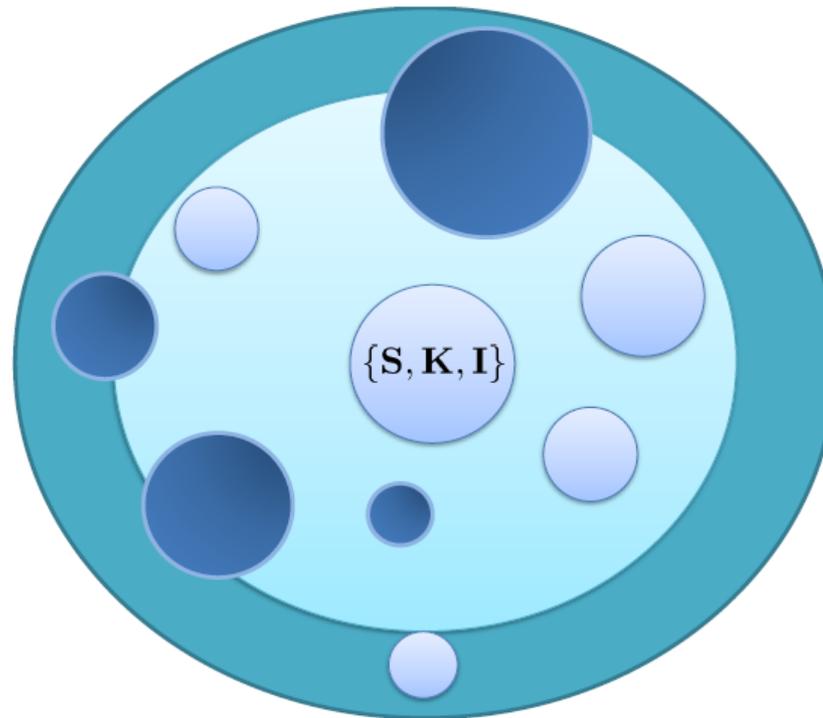
```
# clone into new git:
git clone -b variation_1 http://localhost:9000/guidemo/guidemo.git
# checkout branch in existing git:
git fetch origin
git checkout -b variation_1 origin/variation_1
```

Variation 2: Compute

Variation 3: Compute



## CLS world view: a repository is a combinatory basis



- CL over *arbitrary bases*:  
General theory of component collections (repositories)
- The implementation theory”  $\{S, K, I\}$  is one, very special case



## Synthesis is type inhabitation in combinatory logic

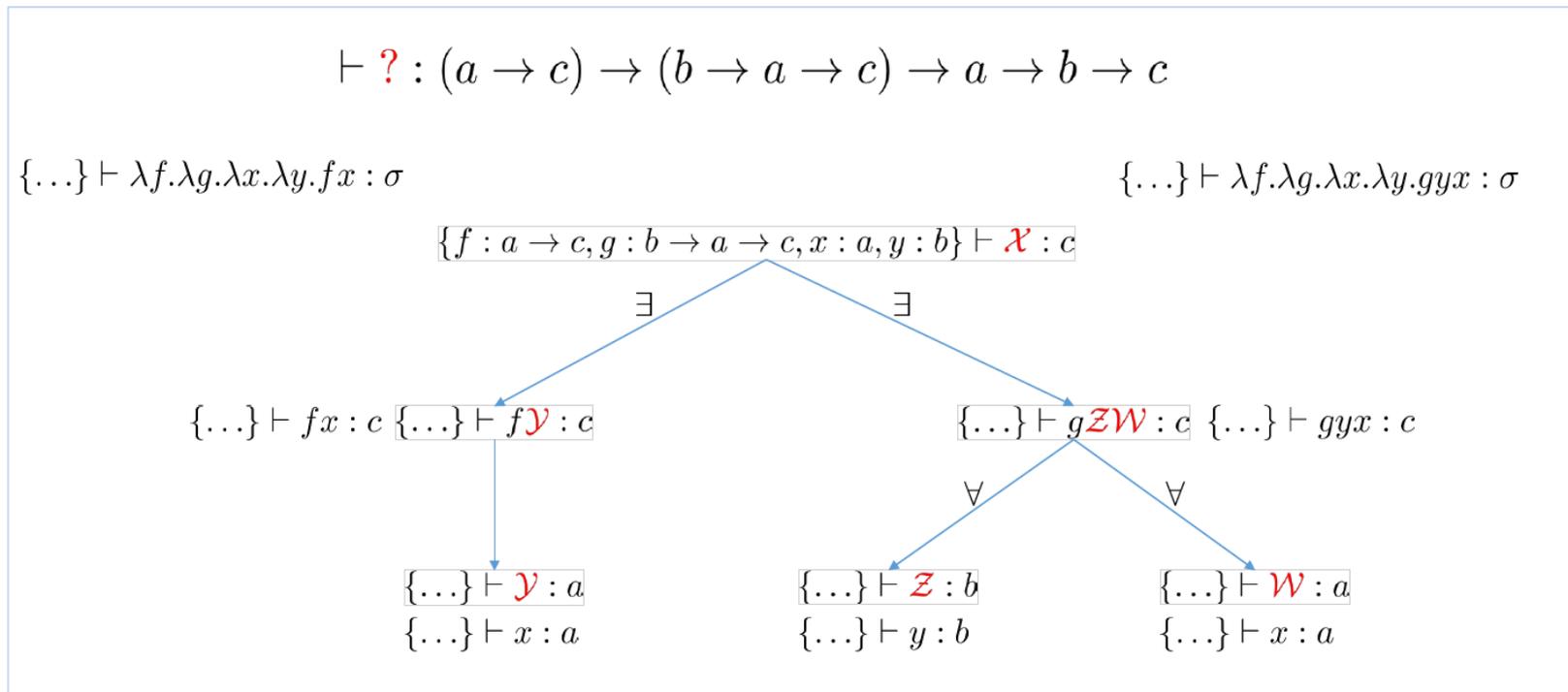
- We consider the *relativized inhabitation* problem:
  - **Given a set of typed combinators  $\Gamma$  and  $\tau$ , does there exist combinatory expression  $e$  such that  $\Gamma \vdash e : \tau$ ?**
- Inhabitation for fixed base  $\{\mathbf{S}, \mathbf{K}, \mathbf{I}\}$  is PSPACE-complete in simple types (Statman's Theorem [Sta79])
- Relativized inhabitation is much harder
  - *Undecidable in simple types: **Linial-Post theorems**, 1948ff. [LP49]<sup>1</sup>*
- *The CLS view:* Already in simple types, relativized inhabitation defines a Turing-complete logic programming language for component composition
  - Reduction from 2-counter automata [Reh13]
  - Similar idea used to prove undecidability for synthesis in ML relative to library of functions [BSWC16]

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<sup>1</sup> See also A. Dudenhefner, JR: *Lower End of the Linial-Post Spectrum*, TYPES 2017



## Theory and algorithms of inhabitation based on alternating Turing Machines





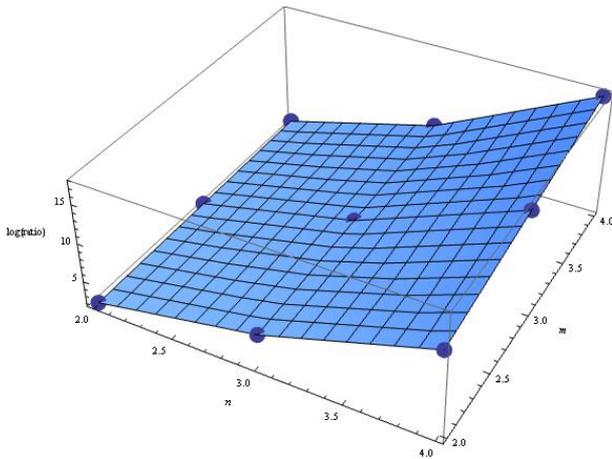
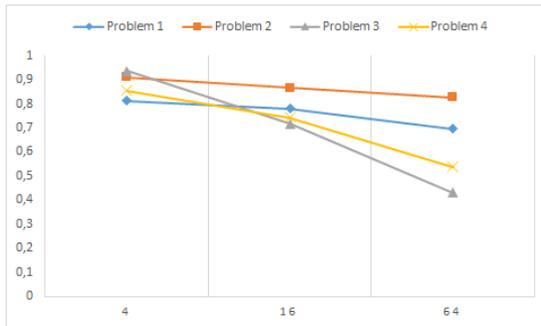
## Computational complexity

System	Complexity	Authors
$FCL(\leq)$	P TIME	RU, TLCA 2011
$FCL(n, \leq)$	EXPTIME	RU, TLCA 2011
$BCL_k(\leq)$	EXPTIME	DMRU, CSL 2012
$BCL(n, \leq)$	$(k+2)$ -EXPTIME	DMRU, CSL 2012
$CL(\mathbf{SK}) \rightarrow$	PSPACE	S, 1979
$\lambda(- \cap I)$	EXSPACE	RU, KF 2012
$\lambda^{r^2}n$	EXSPACE	U, TLCA 2009
$\lambda n$	$\infty$	U, 1999
$CL(n)$	$\infty$	DH, 1992 + U, 1999

- CLS allows for „controlled combinatorial explosion“, since interface types can be used to program the composition (much like a logic program)



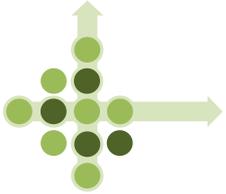
## Algorithm engineering



*Input* :  $\Gamma, \tau$  — all types in  $\Gamma$  and  $\tau = \bigcap_{i \in I} \tau_i$  organized  
*loop* :

```

1  CHOOSE  $(x : \sigma) \in \Gamma$ ;
2  write  $\sigma \equiv \bigcap_{j \in J} \sigma_j$ 
3  FOR EACH  $i \in I, j \in J, m \leq \|\sigma\|$  DO
4      candidates $(i, j, m) := \text{Match}(tgt_m(\sigma_j) \leq \tau_i)$ 
5   $M := \{m \leq \|\sigma\| \mid \forall i \in I \exists j \in J : \text{candidates}(i, j, m) = \mathbf{true}\}$ 
6  CHOOSE  $m \in M$ ;
7  FOR EACH  $i \in I$  DO
8      CHOOSE  $j_i \in J$  with candidates $(i, j_i, m) = \mathbf{true}$ 
9      CHOOSE  $S_i$  a substitution
10     CHOOSE  $\pi_i \in \mathbb{P}_m(\overline{S_i(\sigma_{j_i})})$  with  $tgt_m(\pi_i) \leq \tau_i$  and
11      $\forall 1 \leq l \leq m \forall \pi' \in arg_l(\pi_i) \exists (y : \rho) \in \Gamma \exists$  a path  $\rho'$ 
12     in  $\rho \exists k : \text{Match}(tgt_k(\rho') \leq \tau_i) = \mathbf{true}$ 
13 IF  $(m = 0)$  THEN ACCEPT;
14 ELSE FORALL  $(l = 1 \dots m)$ 
15      $\tau := \bigcap_{i \in I} arg_l(\pi_i)$ ;
16     GOTO loop;
    
```



# (CL)S

## Combinatory Logic Synthesis



What is CLS?



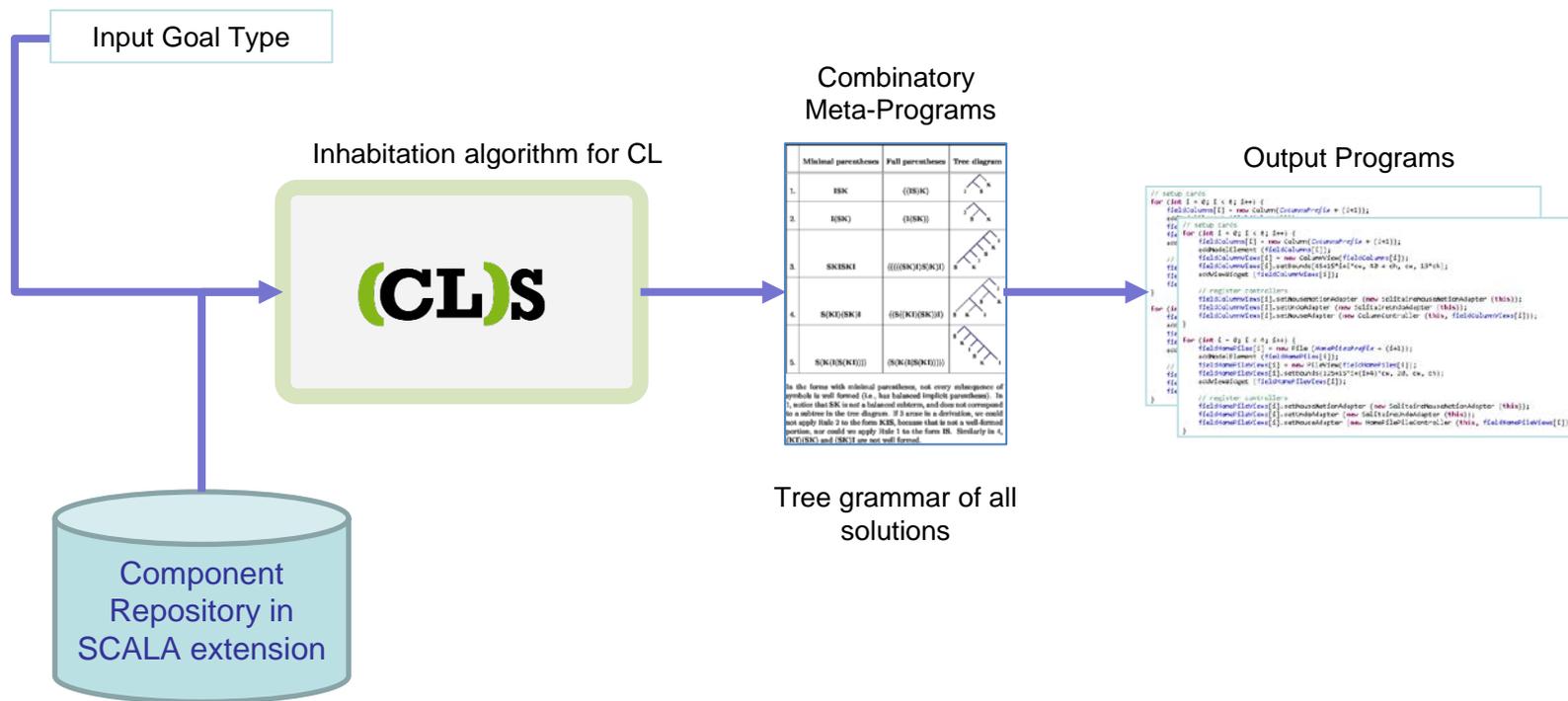
CLS-Framework



Applications



# CLS-Framework



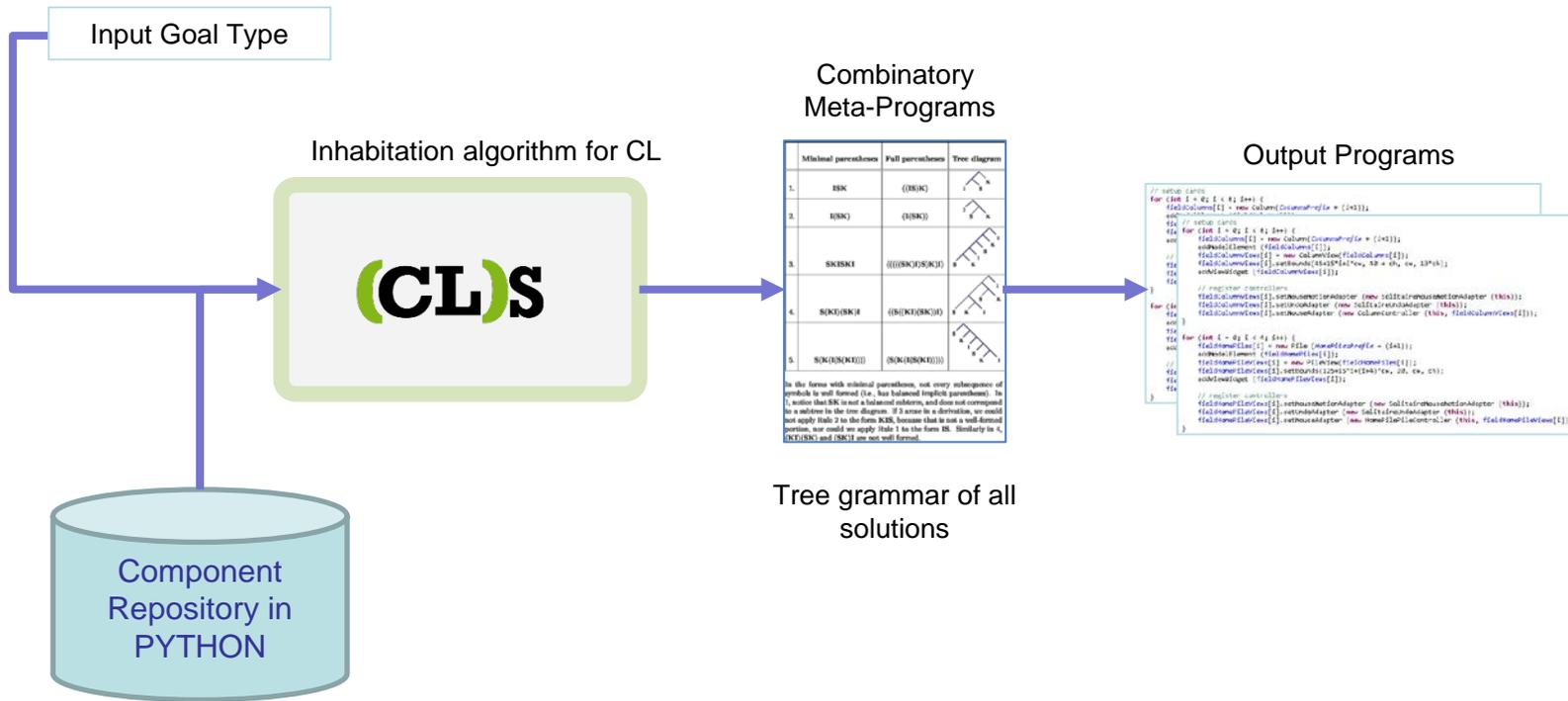
Current implementation (GitHub) [www.combinators.org](http://www.combinators.org), <https://github.com/combinators>

Jan Bessai: *A Type-Theoretic Framework for Software Component Synthesis*.

Dissertation TU Dortmund 2019.



# CLS-Framework



## Combinatory Meta-Programs

Minimal parentheses	Full parentheses	Tree diagram
1. <b>BSK</b>	<b>(BSK)</b>	
2. <b>BBSK</b>	<b>(BBSK)</b>	
3. <b>BSKBSK</b>	<b>((BSK)BSK)</b>	
4. <b>BSK(BSK)</b>	<b>(B(SK)(BSK))</b>	
5. <b>BSK(BSK)()</b>	<b>(SK(BSK)())</b>	

In the forms with minimal parentheses, not every subsequence of symbols is well formed (i.e. has balanced implicit parentheses). In 1, notice that BSK is not a balanced subform, and does not correspond to a subnode in the tree diagram. If 3 arose in a derivation, we could not apply Rule 3 to the form BSK, because that is not a well-formed portion, we could not apply Rule 3 to the form BS. Similarly to 4, **(B(SK))** and **(BSK)** are not well formed.

Tree grammar of all solutions

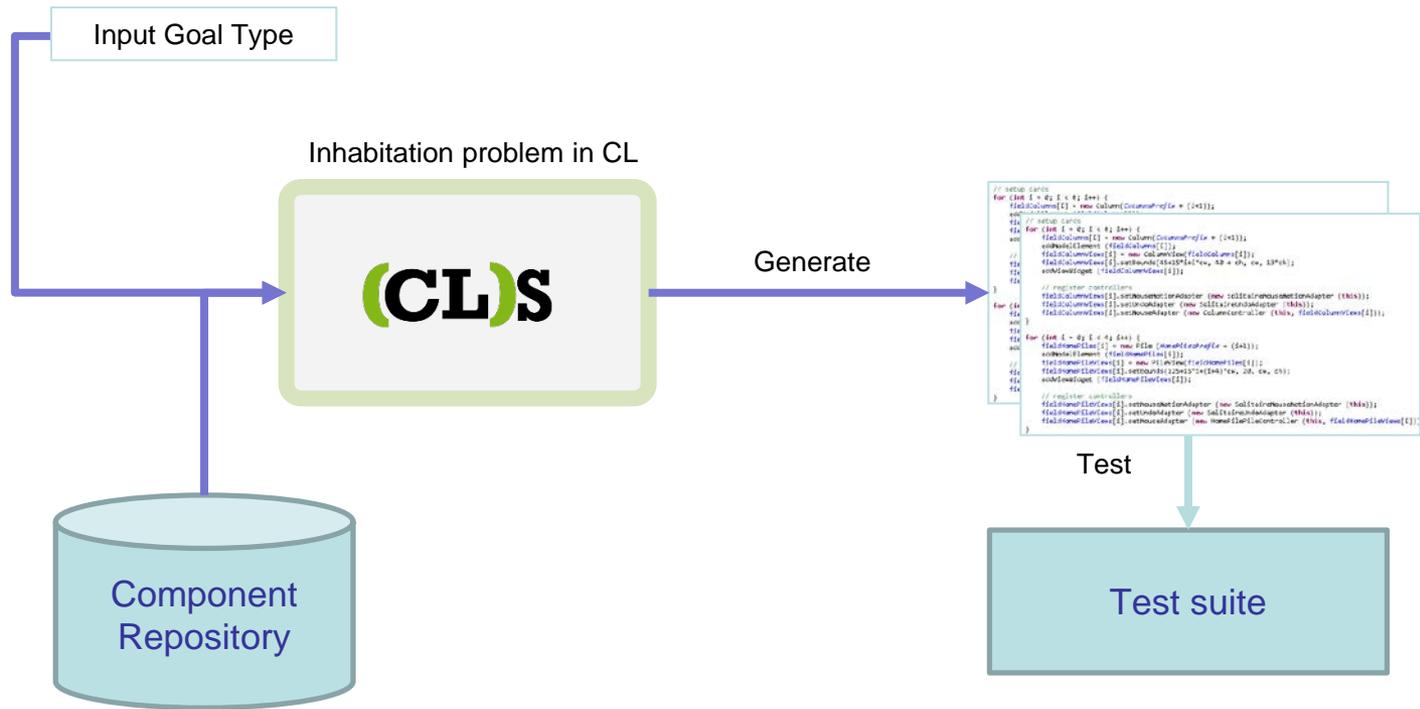
## Output Programs

```

// setup canvas
for (int i = 0; i < 4; i++) {
  fieldCanvas[i] = new Column(CanvasWidth/4 + (i+1));
}
each
// setup canvas
for (int i = 0; i < 4; i++) {
  fieldCanvas[i] = new Column(CanvasWidth/4 + (i+1));
}
// register controllers
fieldCanvas[0].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[1].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[2].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[3].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
}
for (int i = 0; i < 4; i++) {
  fieldCanvas[i] = new File (new FileAdapter (i+1));
}
// register controllers
fieldCanvas[0].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[1].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[2].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldCanvas[3].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
}
  
```

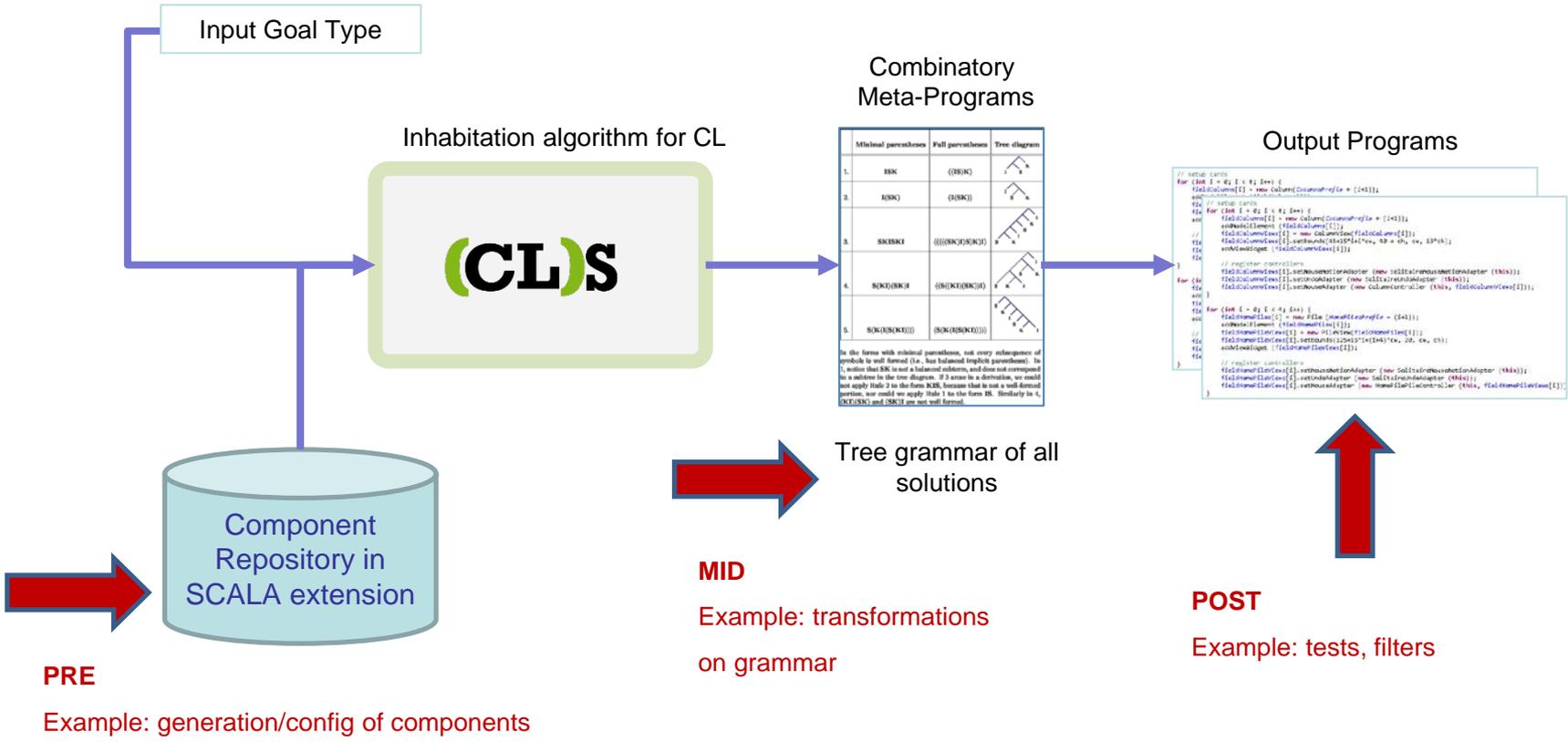


# Generate-and-test



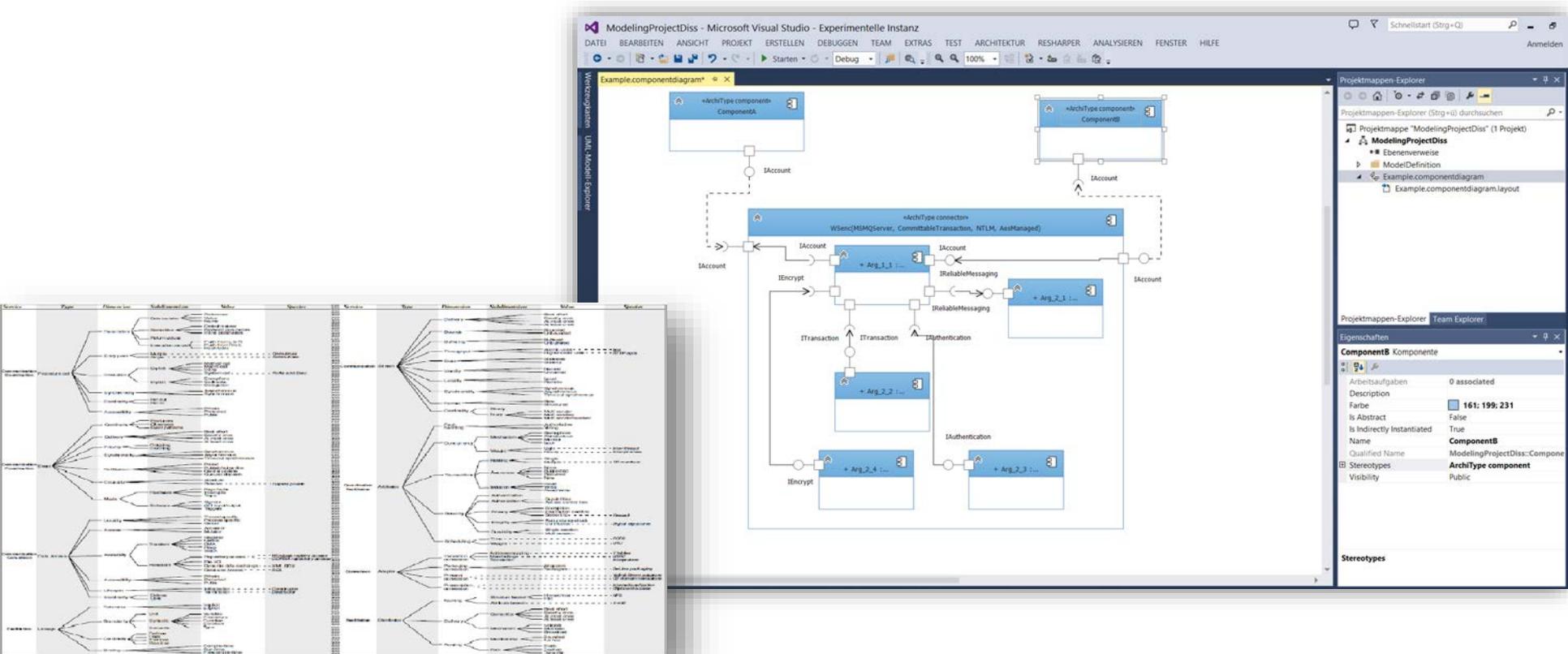


# Extensions to CLS-framework





## Example: Component & Connector Synthesis



The screenshot displays the Microsoft Visual Studio interface for a project named 'ModelingProjectDiss'. The main window shows a UML Component Diagram titled 'Example.componentDiagram'. The diagram features several components and their relationships:

- ComponentA** (ArchType component) provides the **IAccount** interface.
- ComponentB** (ArchType component) provides the **IAccount** interface.
- Connector Components** (ArchType connector):
  - Arg\_2\_1** (WSyncMSMQServer, CommittableTransaction, NTLM, AuthManaged) provides **IAccount** and **IReliableMessaging**.
  - Arg\_2\_2** provides **ITransaction**.
  - Arg\_2\_3** provides **IAuthentication**.
  - Arg\_2\_4** provides **IEncrypt**.
- Interface Components** (ArchType interface):
  - IAccount** (provided by ComponentA and ComponentB).
  - ITransaction** (provided by Arg\_2\_2).
  - IReliableMessaging** (provided by Arg\_2\_1).
  - IAuthentication** (provided by Arg\_2\_3).
  - IEncrypt** (provided by Arg\_2\_4).

The Project Explorer on the right shows the project structure, including 'ModelingProjectDiss' and 'Example.componentDiagram'. The Properties window shows the properties for the selected component, **ComponentB**:

- Arbeitsaufgaben:** 0 associated
- Description:** 161: 199: 231
- Farbe:** (Color swatch)
- Is Abstract:** False
- Is Indirectly Instantiated:** True
- Name:** ComponentB
- Qualified Name:** ModelingProjectDiss::ComponentB
- Stereotypes:** ArchType component
- Visibility:** Public

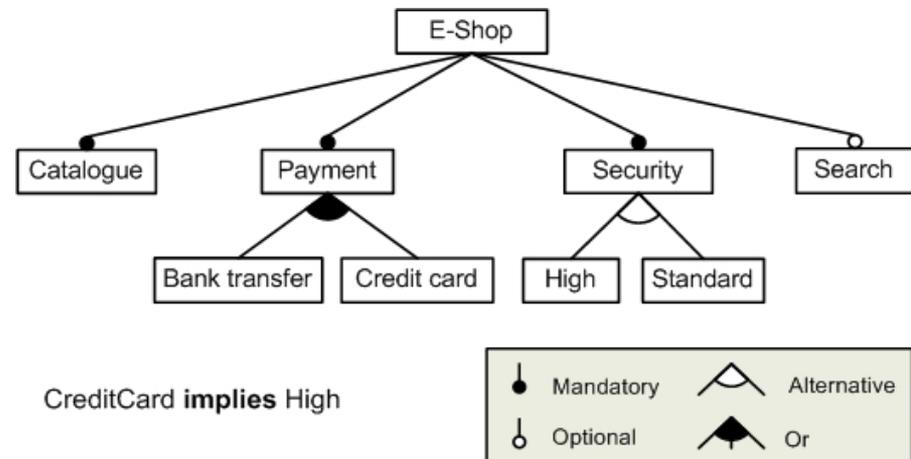
Boris Döder: *Automatic Synthesis of Component & Connector-Software Architectures with Bounded Combinatory Logic*. Dissertation TU Dortmund, August 2014.



## CLS strength: Automated software product lines

Software product lines (SPLs), or software product line development, refers to software engineering methods, tools and techniques for creating a collection of similar software systems from a shared set of software assets using a common means of production

[https://en.wikipedia.org/wiki/Software\\_product\\_line](https://en.wikipedia.org/wiki/Software_product_line)



[https://en.wikipedia.org/wiki/Feature\\_model](https://en.wikipedia.org/wiki/Feature_model)

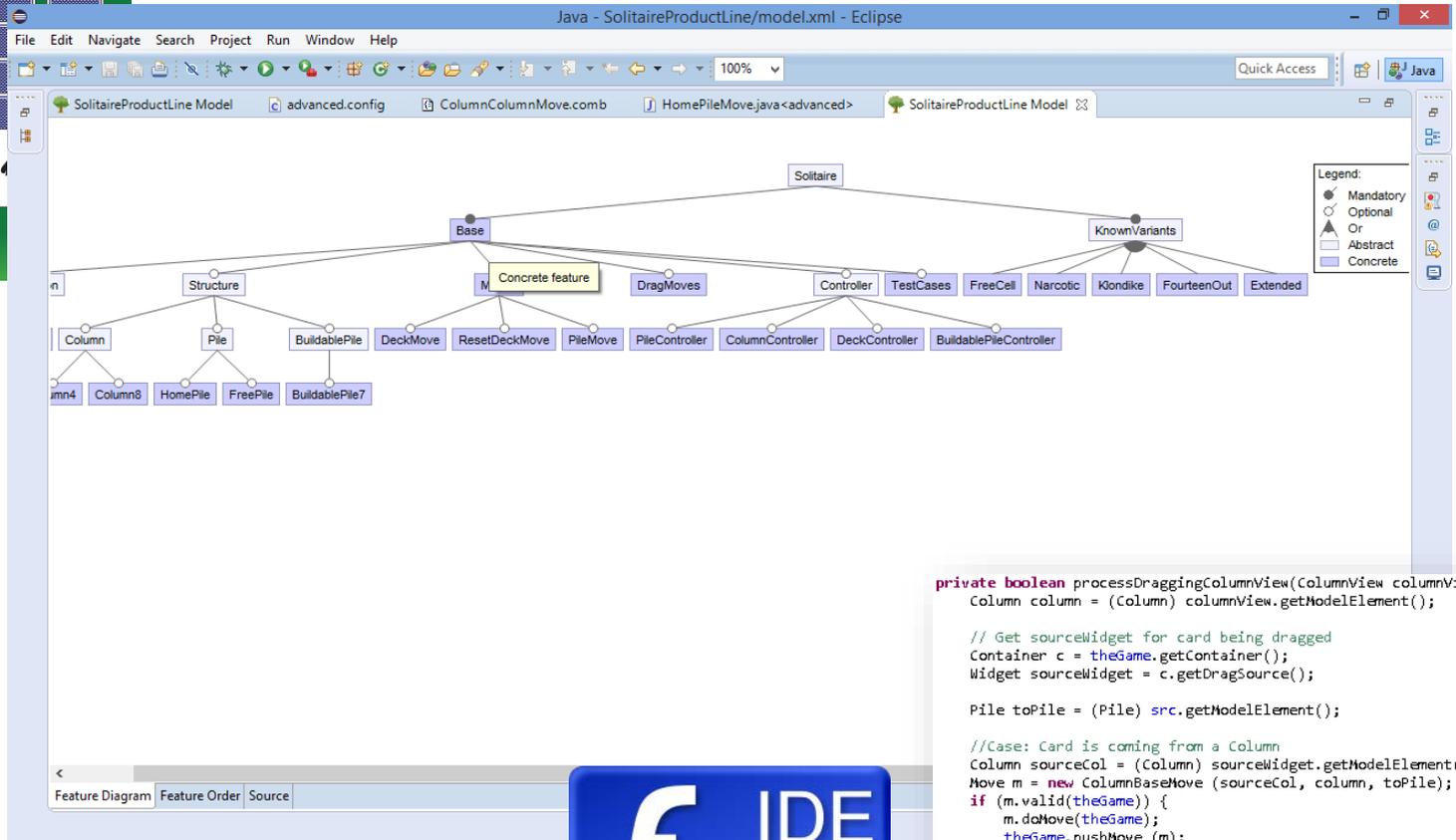
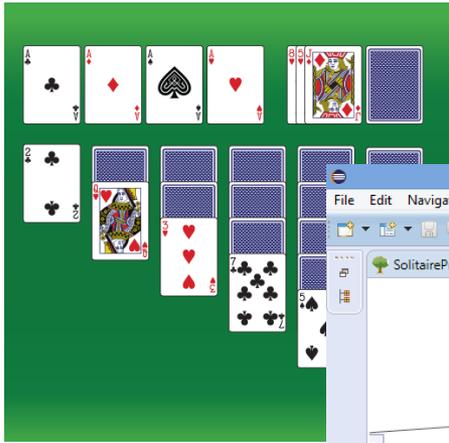
G Heineman, A Hoxha, B Döder, J Rehof:

*Towards migrating object-oriented frameworks to enable synthesis of product line members.*

Proceedings of the 19th International Conference on Software Product Line, 56-60



## Example: LaunchPad – Feature-oriented Programsynthesis by George T. Heineman using (CL)S



```

private boolean processDraggingColumnView(ColumnView columnView) {
    Column column = (Column) columnView.getModelElement();

    // Get sourceWidget for card being dragged
    Container c = theGame.getContainer();
    Widget sourceWidget = c.getDragSource();

    Pile toPile = (Pile) src.getModelElement();

    //Case: Card is coming from a Column
    Column sourceCol = (Column) sourceWidget.getModelElement();
    Move m = new ColumnBaseMove (sourceCol, column, toPile);
    if (m.valid(theGame)) {
        m.doMove(theGame);
        theGame.pushMove (m);
    } else {
        sourceWidget.returnWidget (columnView);
    }

    return true;
}
    
```

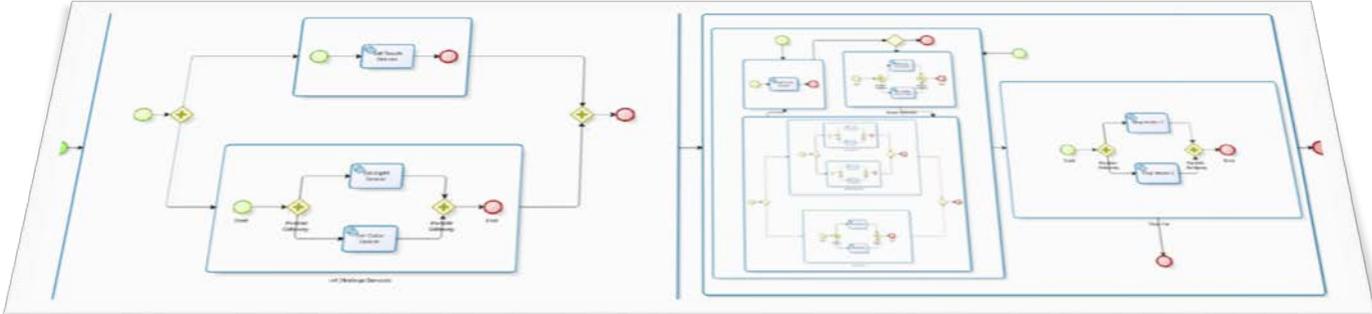
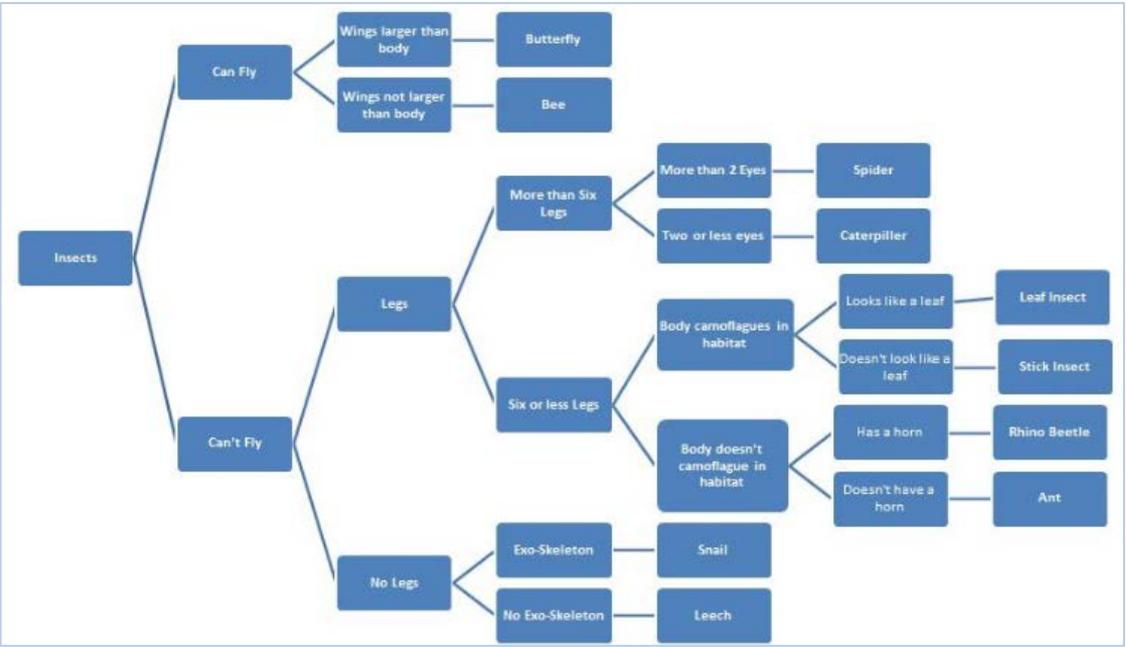


## Example:

# LEGO NXT robot control synthesis

**GOAL:**

$fstproc \wedge car \wedge followsLine \wedge twoLightSensors \wedge$   
 $stopsOnTouch \wedge robotProgram$





## CLS pro's

- **Specifications**

- Simple and intuitive (type-based classification)
- Integrated in code (component wrapping and types)

- **Automation**

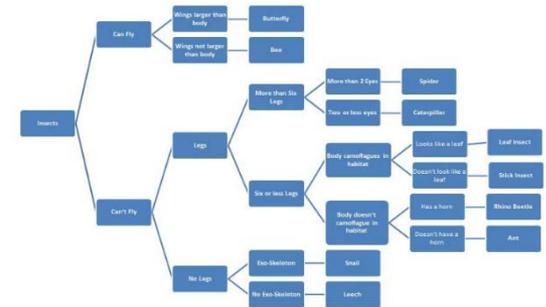
- Search for components
- Formalized rules for use of components
- Composition of components (program generation)
- Logical dependencies expressible
- Nondeterminism (multiple solutions)

- **Migration strategies** from code (system) to repository

- Generalization of existing application to a product line

- **Flexibility**

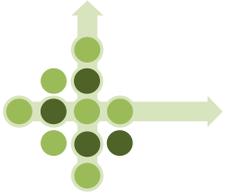
- Extendability
  - e.g. transformations, optimizers, constraint-solvers, ML-components
- Language agnostic, code templating via metalanguage and staging





## CLS con's

- **Construction of repository and type specifications**
  - Presupposes component structure in the application domain
  - Up-front cost (componentization, specification, wrapping),  
only amortizable with certain level of complexity of product line
  - Knowledge of CLS
  - CLS debugger still open to improvements



# (CL)S

## Combinatory Logic Synthesis



What is CLS?



CLS-Framework



Applications



# Adaption Intelligence of Factories

DFG Graduiertenkolleg 2016 - 2025

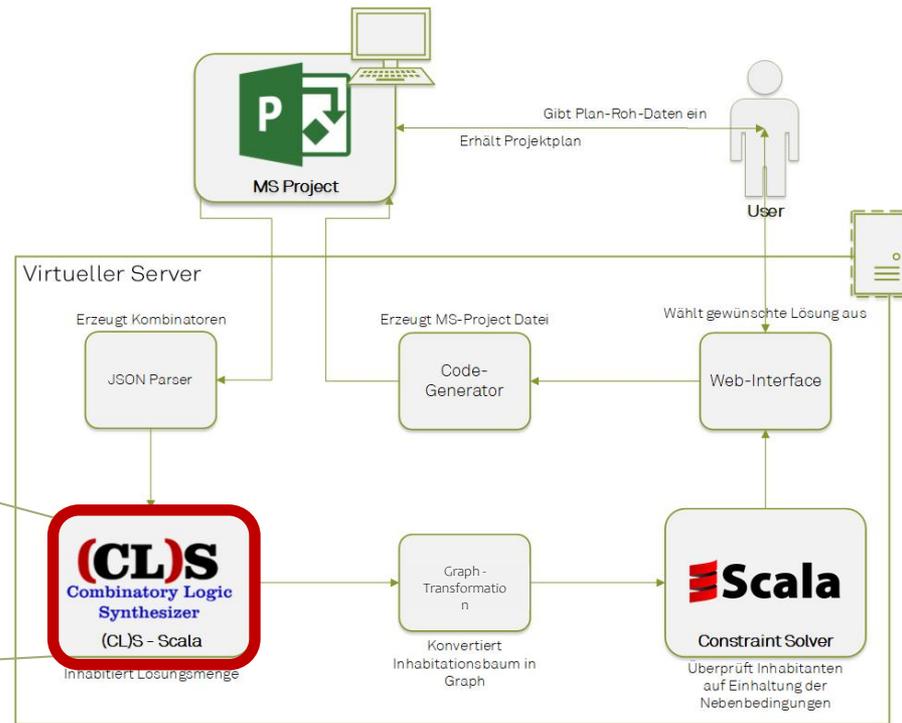
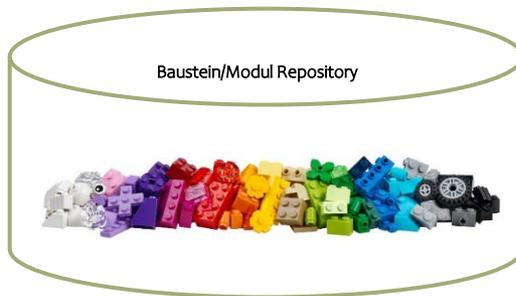
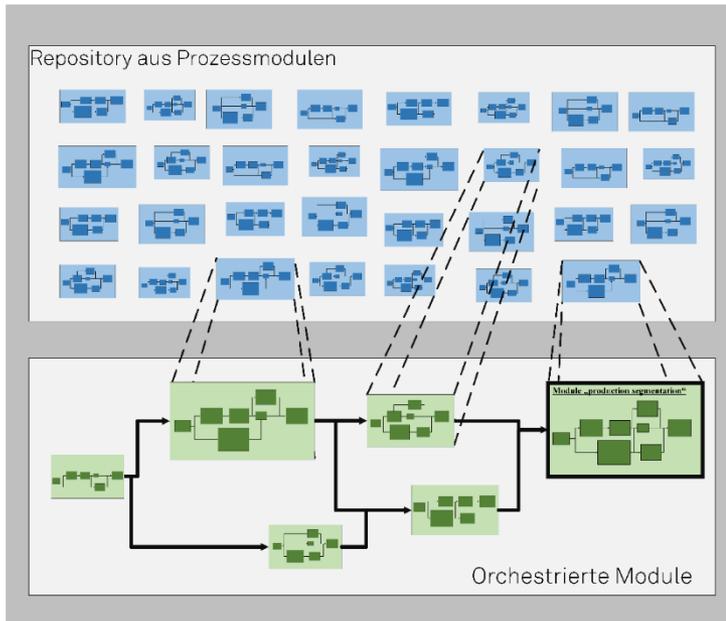
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## PDM synthesis



Jan Winkels: *Automatisierte Komposition und Konfiguration von Workflows zur Planung mittels kombinatorischer Logik*. Dissertation (GRK 2193) TU Dortmund 2019.

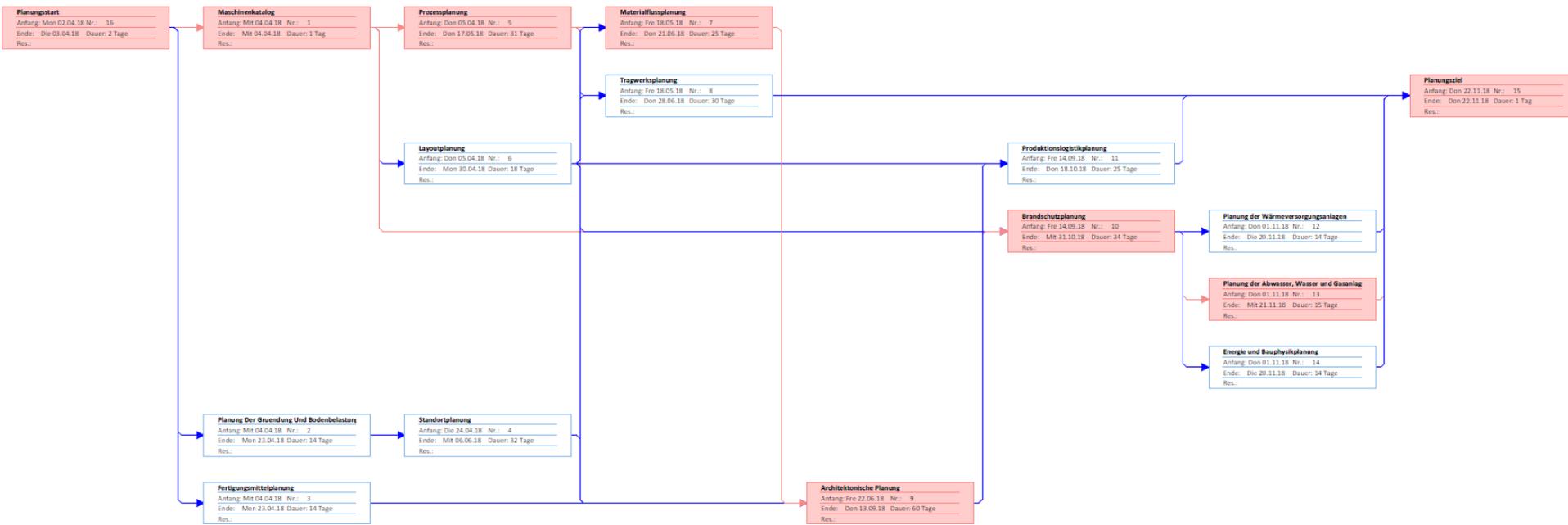


## PDM synthesis



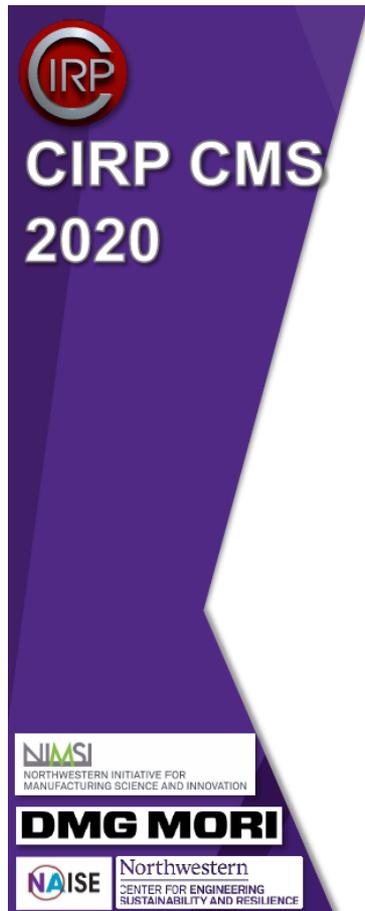


# PDM synthesis





## Generation of manufacturing simulation models



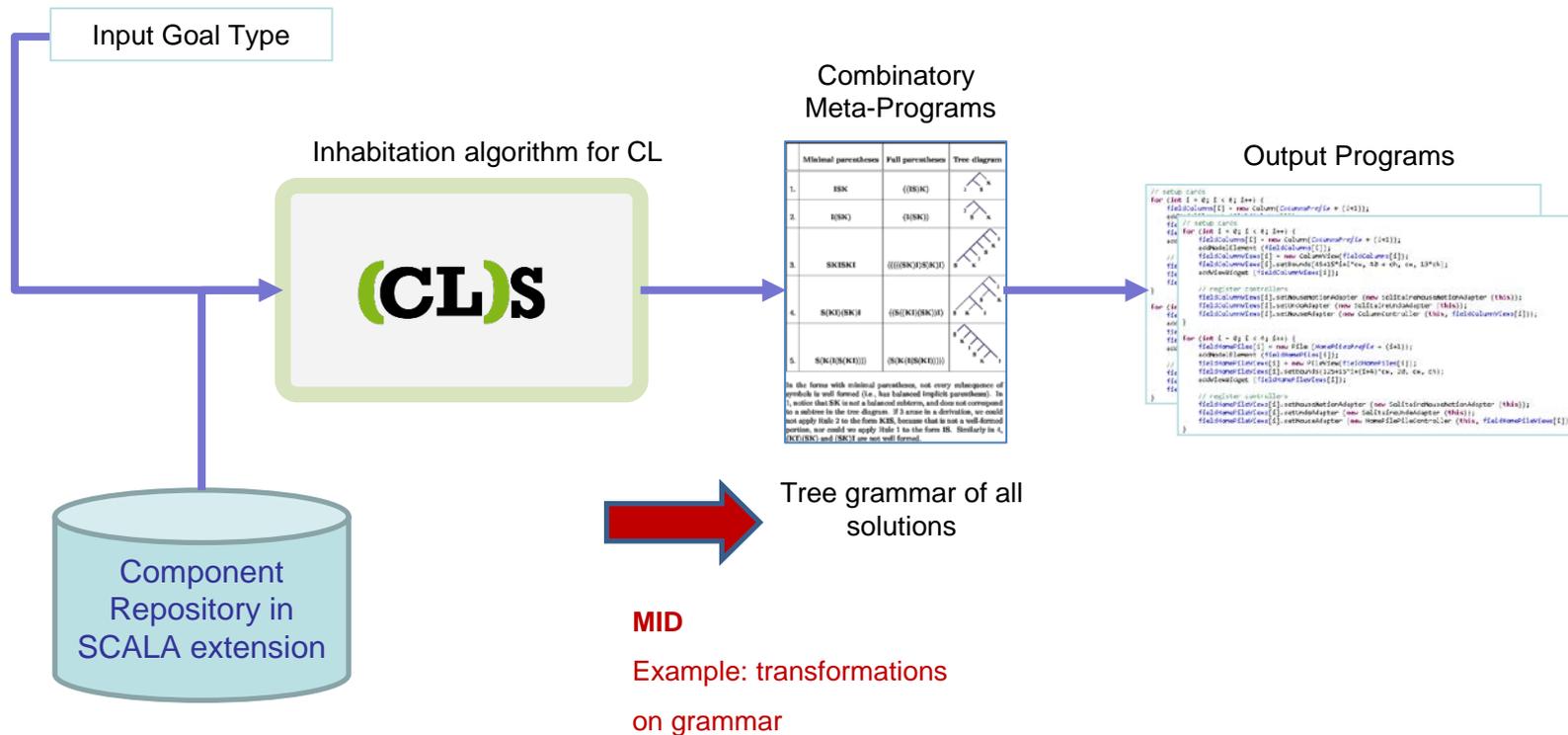
Using Component-based Software Synthesis  
and Constraint Solving to generate Sets of  
Manufacturing Simulation Models

**Fadil Kallat\***  
Carina Mieth  
Jakob Rehof  
Anne Meyer





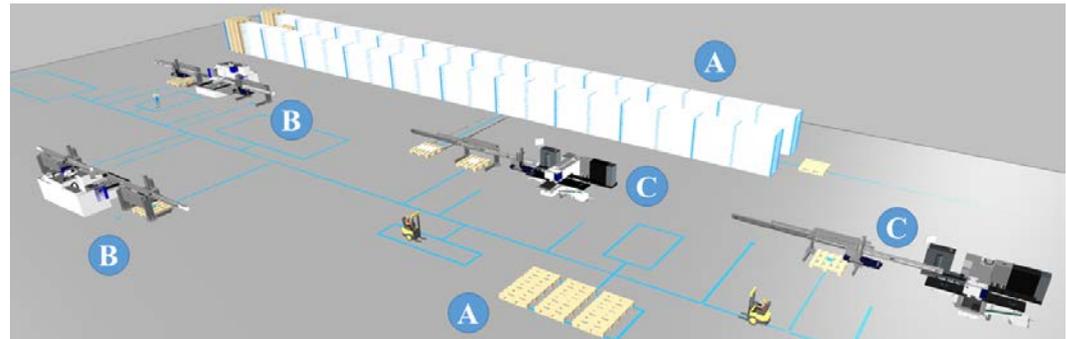
# Extensions to CLS-framework





## Industrial use case

- Real-world example of a sheet metal box production
- Implemented as discrete event simulation application using simulation environment AnyLogic 8
- It consists of
  - A. An inbound warehouse and an intermediate storage for the sheets
  - B. Two bending machines
  - C. Two cutting machines
- The simulation model is composed manually from the TRUMPF model library





# TRUMPF Model Library

The screenshot shows the TRUMPF Model Library software interface. The main workspace displays a simulation layout with various components like 'EmptyPallets\_source1', 'truMatic2\_PalletsLoading', and 'Pallets\_toBendingArea1'. A 'truMaticCenter1' component is highlighted with a blue dashed box. A blue arrow labeled '1. Drag & Drop' points from the 'truMaticCenter1' component in the workspace to a 'truMaticCenter' component in a separate window. A blue arrow labeled '2. Connection of ports' points to the 'inPallets' and 'outPallets' ports of the 'truMaticCenter' component. A blue dashed box labeled '3. Parameterization of the agent' highlights the 'Properties' panel for the 'truMaticCenter' component, which includes fields for 'Name', 'Ignore', 'Single agent / Population of agents', 'Worker Pool', 'Speed of Part on Table', 'BendingTimeTriangularSpread', 'Material Loading Type', 'Material Palette Source', and 'Material Unloading Type'. A blue arrow labeled '4. Adding 3D visualization' points to a 3D visualization of the 'truMaticCenter' component, which is shown as a detailed 3D model of a machine with a yellow robot arm.

3. Parameterization of the agent

4. Adding 3D visualization



## Variability and approach

- Planning results in the choice of two cutting and two bending machines
- Cutting Machines
  - Differ in their cutting speed, assembly space and type of loading and unloading
  - **18** possible configurations
- Bending Machines
  - Differ in their Bending Speed and assembly space
  - **6** possible configurations
- Continuous parameters are grouped into intervals to avoid uncountable number of possible combinations
- In total,  $18 * 18 * 6 * 6 = \mathbf{11664}$  different system variants

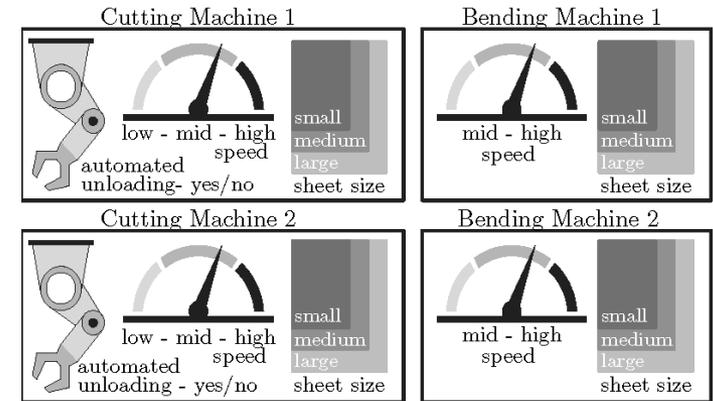
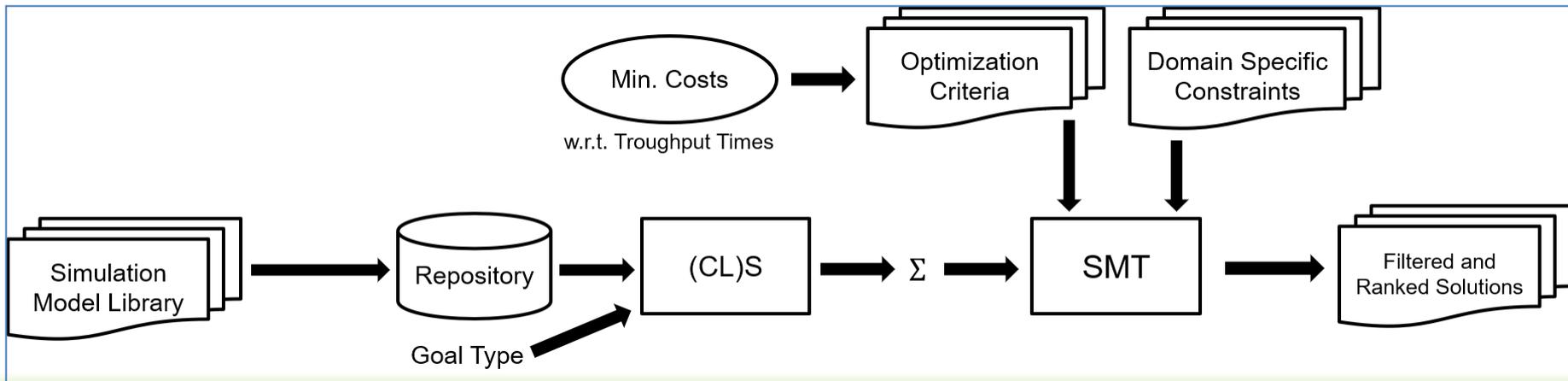


Fig. 1. Overview of the decision-making scope of the industrial use case





## Migration of a simulation model into a productline

- The scenario is converted into a feature model
- A feature model represents all occurrences of a software product line
- It allows to map the variability and different configurations of the given simulation model

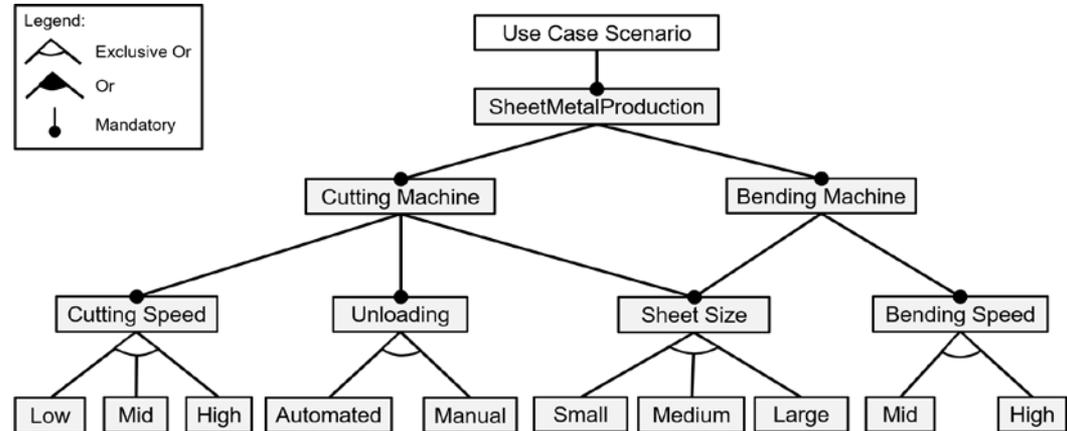


Fig. 2. Feature model

- Given repository  $\Gamma$  and a target goal
- (CL)S tries to find a set of combinators that meet the target type and cover all input parameters
- The output of the synthesis are XML files, which are directly executable by AnyLogic
- In our case, we obtain 11664 well-prepared and valid simulation models
- But!
  - Not all of the generated simulation models are useful
  - Various configurations violate against general project constraints
- Solution: Using constraint solving techniques for filtering simulation models



## Migration of a simulation model into a productline

- The feature model is transformed into combinators for synthesis
- The combinators are held in a repository  $\Gamma$
- Each combinator is classified by
  - A combinator name
  - A native type (e.g. integer or string)
  - A semantic type
  - Input parameters, which are classified in the same way (optional)
- Combinators also have implementation details such functions manipulating XML fragments

$$\begin{aligned}
 \Gamma = \{ & \textit{sheetProduction} : (E \rightarrow E \rightarrow E \rightarrow E \rightarrow E) \cap \\
 & (\textit{CuttingMachine}(\alpha_1, \beta_1, \gamma_1) \rightarrow \\
 & \textit{CuttingMachine}(\alpha_2, \beta_2, \gamma_2) \rightarrow \\
 & \textit{BendingMachine}(\alpha_3, \gamma_3) \rightarrow \\
 & \textit{BendingMachine}(\alpha_4, \gamma_4) \rightarrow \\
 & \textit{SheetProduction}), \\
 & \textit{cuttingMachine} : (E \rightarrow E \rightarrow E \rightarrow E) \cap \\
 & (\textit{CuttingTime}(\alpha) \rightarrow \\
 & \textit{Unloading}(\beta) \rightarrow \\
 & \textit{SheetSize}(\gamma) \rightarrow \\
 & \textit{CuttingMachine}(\alpha, \beta, \gamma)), \\
 & \textit{bendingMachine} : (E \rightarrow E \rightarrow E) \cap \\
 & (\textit{BendingTime}(\alpha) \rightarrow \\
 & \textit{SheetSize}(\gamma) \rightarrow \\
 & \textit{BendingMachine}(\alpha, \gamma)), \\
 & \textit{cuttingLowEnd} : E \cap \textit{CuttingTime}(\textit{Low}), \\
 & \textit{cuttingMidEnd} : E \cap \textit{CuttingTime}(\textit{Mid}), \\
 & \textit{cuttingHighEnd} : E \cap \textit{CuttingTime}(\textit{High}), \\
 & \textit{bendingMidEnd} : E \cap \textit{BendingTime}(\textit{Mid}), \\
 & \textit{bendingHighEnd} : E \cap \textit{BendingTime}(\textit{High}), \\
 & \textit{manualUnloading} : E \cap \textit{Unloading}(\textit{Manual}), \\
 & \textit{automaticUnloading} : E \cap \textit{Unloading}(\textit{Automated}), \\
 & \textit{smallSheetSize} : E \cap \textit{SheetSize}(\textit{Small}) \\
 & \textit{mediumSheetSize} : E \cap \textit{SheetSize}(\textit{Medium}) \\
 & \textit{largeSheetSize} : E \cap \textit{SheetSize}(\textit{Large}) \} \\
 \\
 \textit{WF} = \{ & (\alpha \rightarrow \textit{Low}), (\alpha \rightarrow \textit{Mid}), (\alpha \rightarrow \textit{High}), \\
 & (\beta \rightarrow \textit{Automated}), (\beta \rightarrow \textit{Manual}), \\
 & (\gamma \rightarrow \textit{Small}), (\gamma \rightarrow \textit{Medium}), (\gamma \rightarrow \textit{Large}) \}
 \end{aligned}$$



## Experimental results

- Exemplary job that requires processing of 40 small-sized and 60 medium-sized sheets
- Assumptions
  - Defined threshold for the allowed throughput time of 400 minutes
  - Large-sized configured machine can also handle medium-sized and small-sized sheets
- Without considering threshold for the throughput time, 5184 different configurations are generated

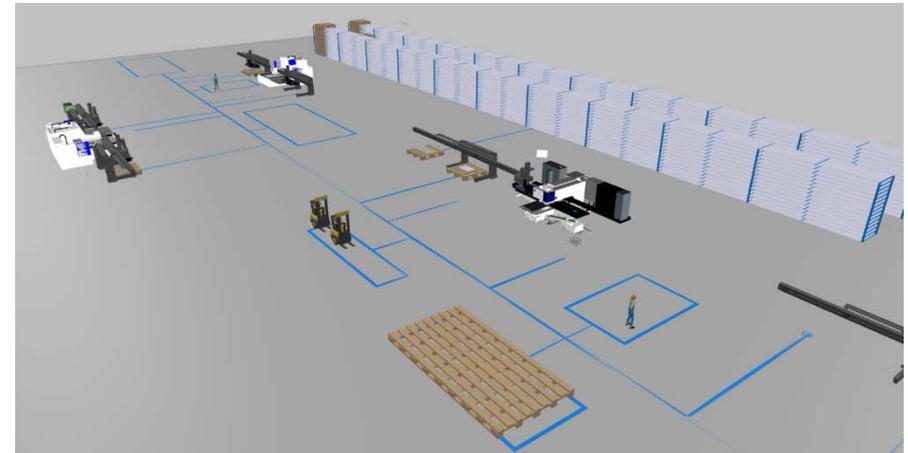


Fig. 4. Real-world example of a sheet metal production



## Experimental results

- After filtering 1332 solutions are remaining
- The following configurations are the best economic solutions:

Costs	Time (in min)	Cutting Machine 1			Cutting Machine 2			Bending Machine 1		Bending Machine 2	
		Speed	Sheet Size	Unloading	Speed	Sheet Size	Unloading	Speed	Sheet Size	Speed	Sheet Size
2240	380	L	S	A	L	M	A	M	S	M	M
2360	380	L	S	A	L	M	A	M	S	M	L
2400	380	L	M	A	L	M	A	M	S	M	M

Table 1. Best configurations for considered use case example

	Cutting Speed			Bending Speed		Unloading		Sheet Size		
	Low	Mid	High	Mid	High	Auto	Manual	Small	Medium	Large
Time (in sec)	72	60	48	120	96	30	180	0	10	20
Costs	5	10	15	10	15	5	1	2	4	6

Table 2. Parameters used in use case example



## Generalizing an existing simulation model via CLS-retrofitting

*Proceedings of the 2022 Winter Simulation Conference*

*B. Feng, G. Pedrielli, Y. Peng, S. Shashaani, E. Song, C.G. Corlu, L.H. Lee, E.P. Chew, T. Roeder, and P. Lendermann, eds.*

### **AUTOMATIC COMPONENT-BASED SYNTHESIS OF USER-CONFIGURED MANUFACTURING SIMULATION MODELS**

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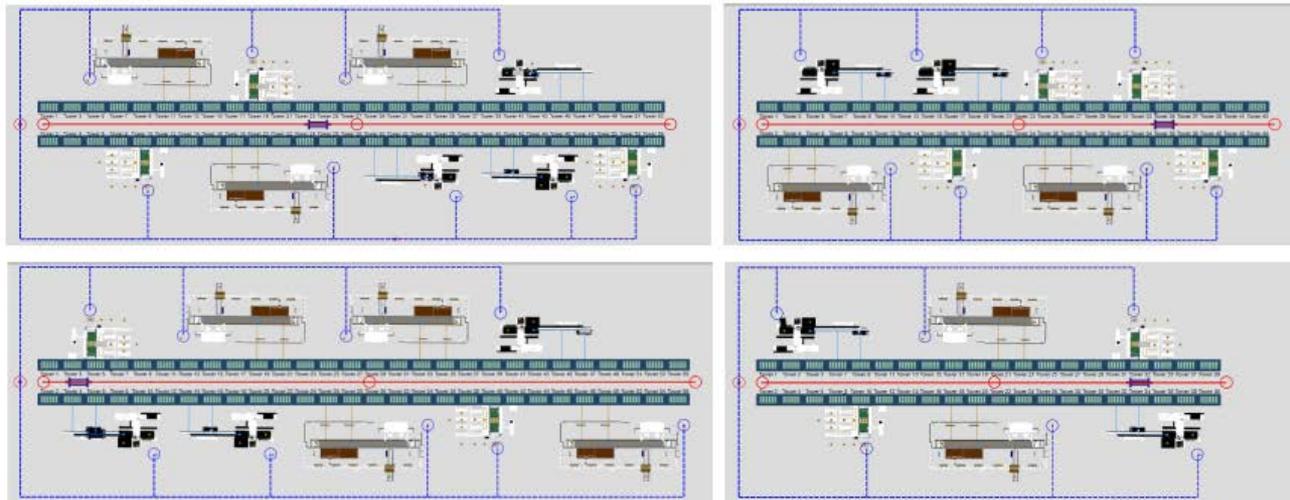
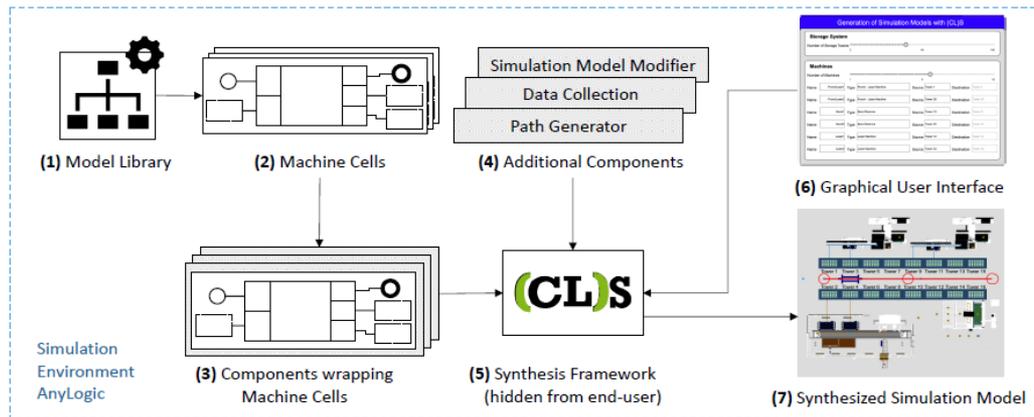


Figure 5: Screenshots of the 2D visualization of generated simulation model variants which represent shop floors with various instances of each machine type and a storage system with a varying number of towers. The paths for the workers are also synthesized.



## Design space exploration with active learning

### **Design Space Exploration for Sampling-Based Motion Planning Programs with Combinatory Logic Synthesis**

Tristan Schäfer, Jan Bessai, Constantin Chaumet, Jakob Rehof, and Christian Riest

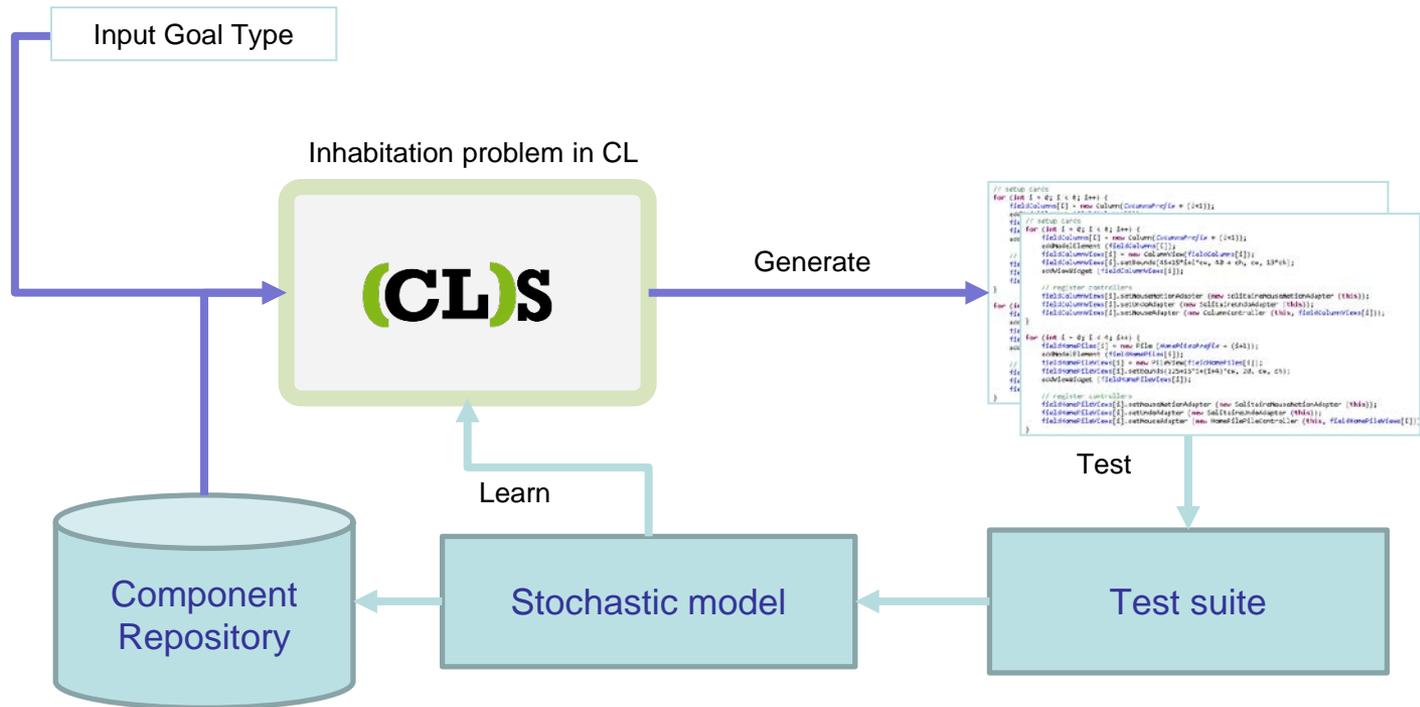
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WAFR 2022

The 15th International Workshop on the Algorithmic Foundations of Robotics  
June 22-24, 2022 at the University of Maryland, College Park



## Extension: generate-and-test loop for data analysis and learning

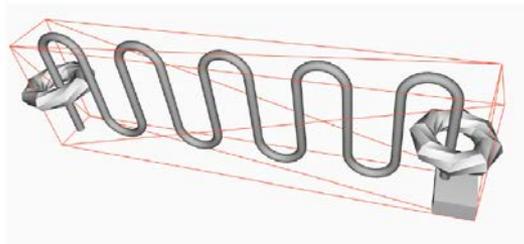




# Feature space exploration for sample-based motion planning

## OMPL Example [1]

"Escape": Result path along narrow passage



## Optimization problem

### Formulation

Function  $f: \mathbb{X} \rightarrow \mathbb{R}$ ,  $\mathbb{X}$  denotes domain of interest (i.e. design space)  
 Optimization problem for mono objective :  $x_{min} = \operatorname{argmin} f(x), x \in \mathbb{X}$

- Design space  $\mathbb{X}$  for planning programs: Planner, sampler, state validator, motion validator
- Solution vector in  $\mathbb{R}^n$ : Maximal computation time, path length, computation time, number of failures (i.e. planner failed to return a result)
- Multi-objective optimization: explore pareto front

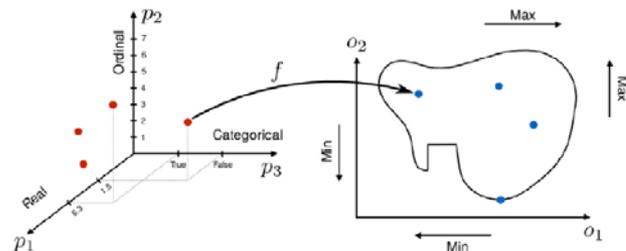


Figure: Multi-objective optimization [2]

## Optimization problem

- Optimization problem is derivative-free due to ordinals, i.e. derivative of  $f$  is not available
- Given problem can be solved via design space exploration (DSE) (also referred to as derivative-free optimization (DFO), black-box optimization)
- Hypermapper 2.0 [2]
  - Design of Experiment (DoE) followed by optimization
  - Assumes that  $f$  is deterministic
  - Bayesian optimization with prior injection
  - Random search
  - Local search



## Feature space exploration for sample-based motion planning

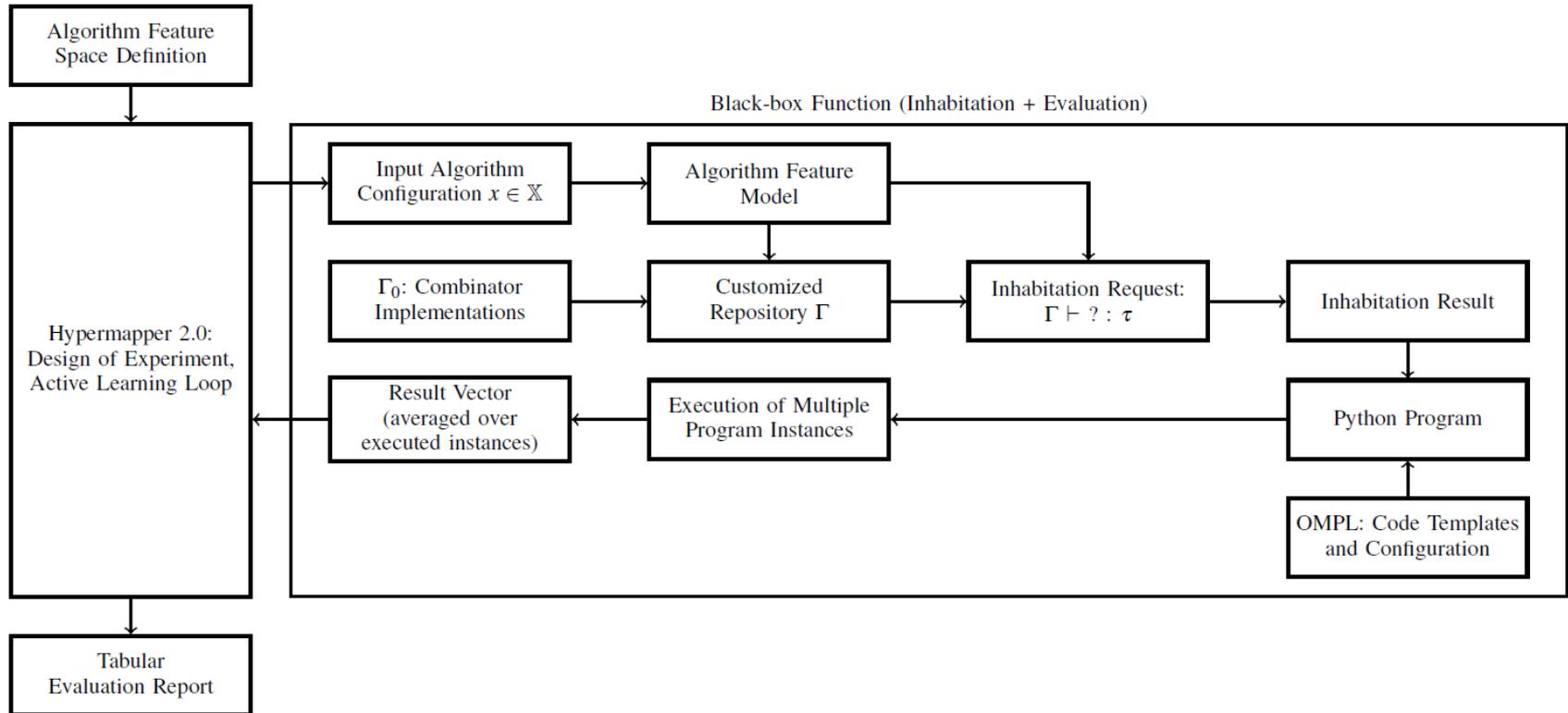
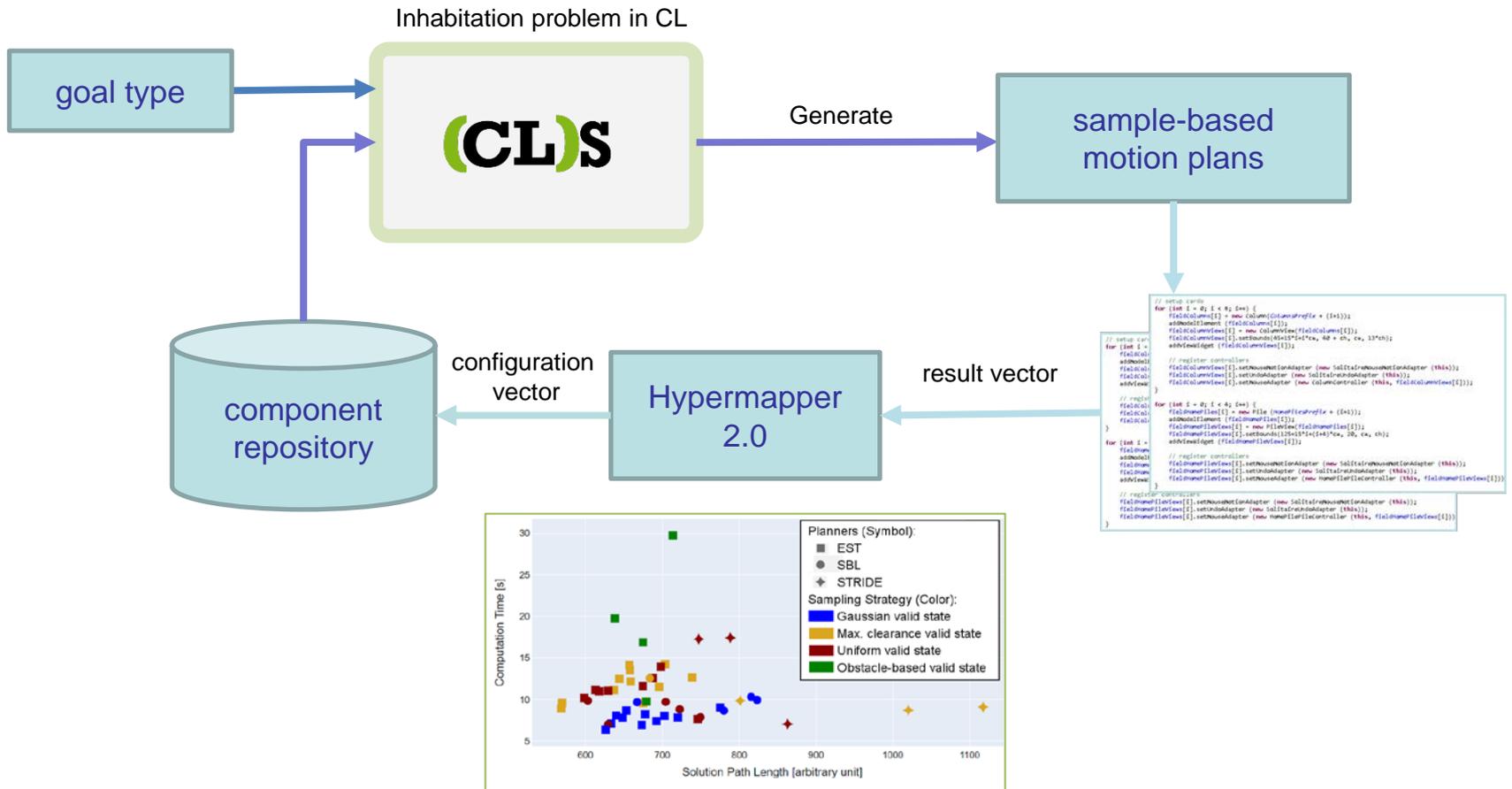


Fig. 2. Overview of the approach: Hypermapper selects samples from the algorithm feature space. Samples are forwarded into the black-box function, which generates Python programs that are executed to obtain evaluation information that is fed back to close the learning-loop.



Schäfer, Bessai, Chaumet, Rehof, Riest: *Design Space Exploration for Sampling-based Motion Planning Programs with Combinatory Logic Synthesis*, WAFR 2022



## Feature space exploration for sample-based motion planning

$\Gamma_s = \{$   
 PlannerAssembly:  
*any\_planner*  $\rightarrow$  *any\_state\_validator*  $\rightarrow$   
*any\_motion\_validator*  $\rightarrow$  *any\_simplification*  $\rightarrow$   
*sbmp\_input*  $\rightarrow$  *sbmp\_program*,

PRMStarSchema :  
 (*any\_opt\_obj*  $\rightarrow$  *sampler\_space*  $\rightarrow$  *PRMStar*)  $\cap$   
 (*any\_opt\_obj*  $\rightarrow$  *sampler\_valid\_state*  $\rightarrow$  *PRMStar*)  $\cap$   
 (*any\_opt\_obj*  $\rightarrow$  *sampler\_informed*  $\rightarrow$  *PRMStar*),

ESTSchema :  
*obj\_path*  $\rightarrow$  *sampler\_valid\_state*  $\rightarrow$  *EST*,  
 [...]  
 }

Fig. 3. Excerpt of the semantic repository  $\Gamma_s$  showing the type signature of the combinators PlannerAssembly, PRMStarSchema, and ESTSchema

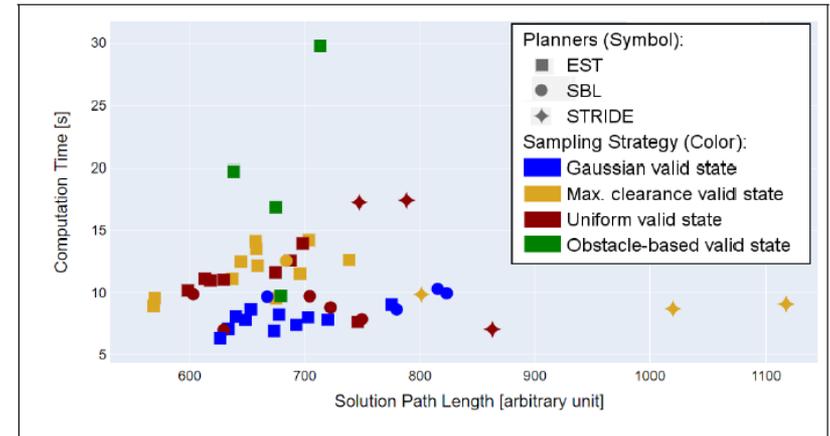


Fig. 4. Results for the motion planning problem "Abstract"

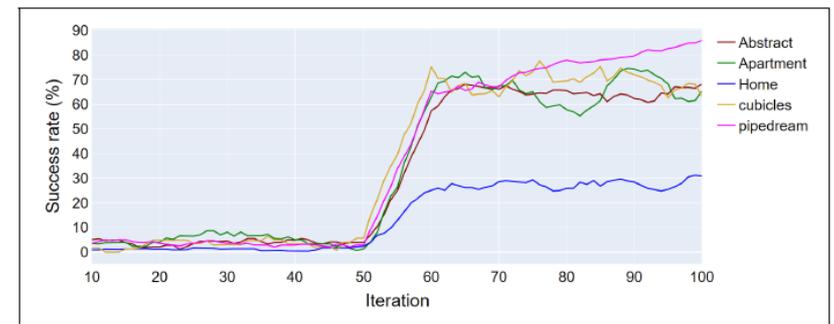


Fig. 5. Success rate for various problem instances



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54th CIRP Conference on Manufacturing Systems

## Automatic Building of a Repository for Component-based Synthesis of Warehouse Simulation Models

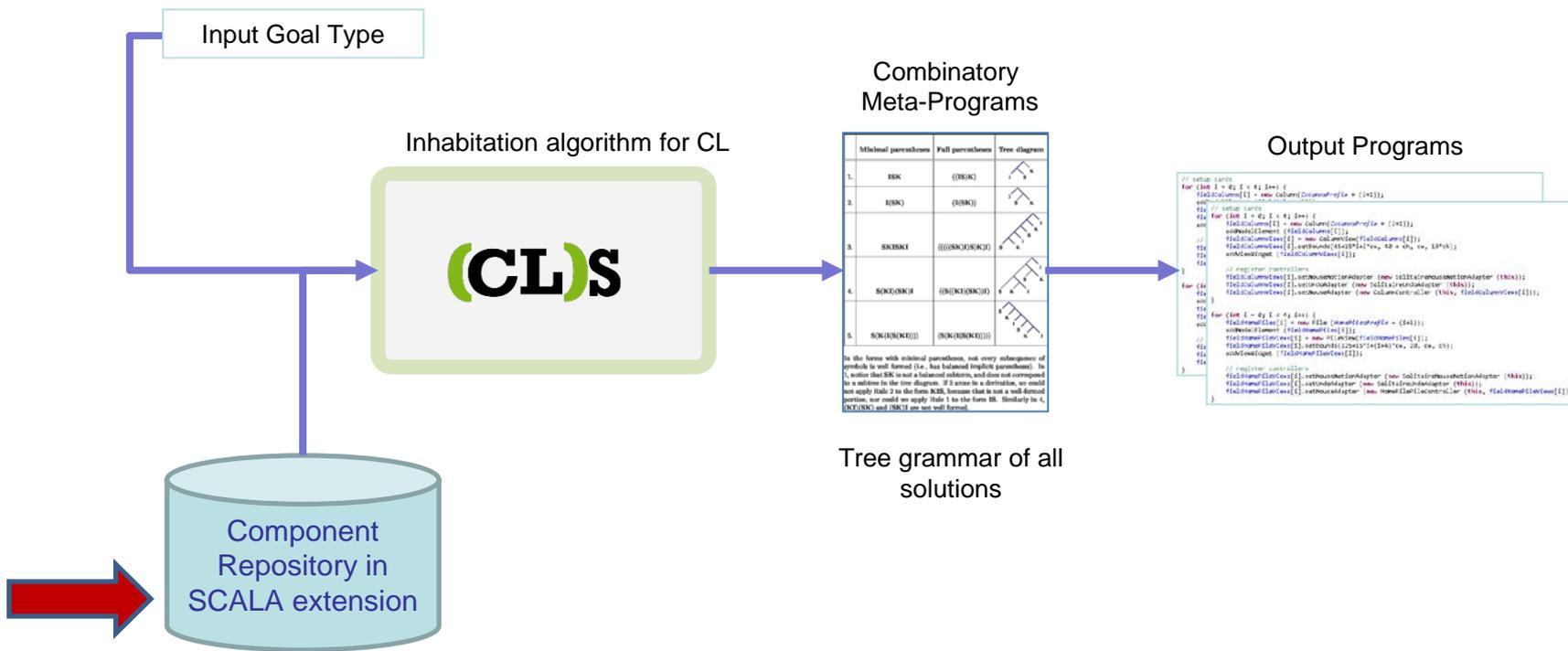
Fadil Kallat<sup>a,\*</sup>, Jakob Pfrommer<sup>b</sup>, Jan Bessai<sup>a</sup>, Jakob Rehof<sup>a</sup>, Anne Meyer<sup>c</sup>

## Motivation

- Decision-making process in factory and warehouse planning is often supported by simulation studies
- But creating simulation models is a time-consuming and costly task
- Due to budget and time restrictions, planners often must leave out variants
- Research field “Automatic Simulation Model Generation” brought out many successful approaches, but ...
  - it’s still challenging to generate structural variants and
  - corresponding complex control strategies, and
  - many approaches are tailored to specific use-cases



# Extensions to CLS-framework



## Combinatory Meta-Programs

	Minimal parentheses	Full parentheses	Tree diagram
1.	BSK	((BSK))	
2.	BBSK	((BBSK))	
3.	BSKBSK	((((BSK)BSK))	
4.	BSK(BSK)	((B((BSK)BSK))	
5.	BSK(BSK(BSK))	((B((BSK)BSK(BSK)))	

In the forms with minimal parentheses, not every subsequence of symbols is well formed (i.e. has balanced implicit parentheses). In 1., notice that BSK is not a balanced subform, and does not correspond to a subnode in the tree diagram. If 3 occurs in a derivation, we could not apply Rule 3 to the form BSK, because that is not a well-formed portion, we could not apply Rule 3 to the form BS. Similarly to 4., BSK(BSK) and BSK(BSK) are not well formed.

Tree grammar of all solutions

## Output Programs

```

// setup cases
for (i <- 0; i < 4; i++) {
  fieldColumns[i] = new Column(DataSourceEx = {i+1});
}
each

// setup cases
for (i <- 0; i < 4; i++) {
  fieldColumns[i] = new Column(DataSourceEx = {i+1});
}
each
  subMainElement (fieldColumns[i])
  fieldColumns[i] = new ColumnDef(fieldColumns[i]);
  tree
  fieldColumns[i].writeOut(4+10^i*10^4, 40, 40, 10^4);
  tree
  subMainElement (fieldColumns[i]);
}

// register controllers
fieldColumns[i].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldColumns[i].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
}

// register controllers
for (i <- 0; i < 4; i++) {
  fieldColumns[i] = new File (new FileAdapterEx = {i+1});
  tree
  subMainElement (fieldColumns[i]);
}
each
  fieldColumns[i] = new FileAdapterEx (fieldColumns[i]);
  tree
  fieldColumns[i].writeOut(4+10^i*10^4, 40, 40, 10^4);
  tree
  subMainElement (fieldColumns[i]);
}

// register controllers
fieldColumns[i].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldColumns[i].setNonControllerAdapter (new SaltIntrusionSensorAdapter (this));
fieldColumns[i].setNonControllerAdapter (new HomeFileController (this, fieldColumns[i]);
}
    
```

PRE

Example: generation/config of components



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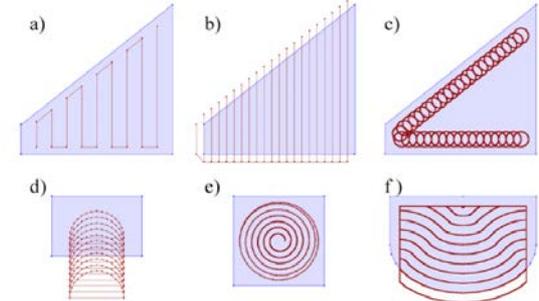
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54th CIRP Conference on Manufacturing Systems

## A Synthesis-based Tool Path Planning Approach for Machining Operations

Tristan Schäfer<sup>a,\*</sup>, Jim A. Bergmann<sup>b</sup>, Rafael Garcia Carballo<sup>c</sup>, Jakob Rehof<sup>d</sup>, Petra Wiederkehr<sup>b</sup>

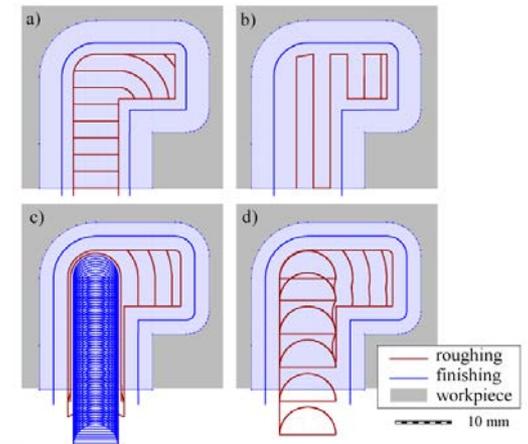
## Motion Planning Primitives



## Repository Overview

Combinator Name	Type
AluminumRoughing	$CncTool \cap roughing \cap aluminum$
AluminumFinishing	$CncTool \cap finishing \cap aluminum$
SteelRoughing	$CncTool \cap roughing \cap steel$
SteelFinishing	$CncTool \cap finishing \cap steel$
GenericCompositionPcStep	$PathCoverageStep \cap \alpha \rightarrow PathCoverageStep \cap \alpha \rightarrow PathCoverageStep \cap \alpha$
TrochoidalSlot	$CncTool \cap \alpha \rightarrow PathCoverageStep \cap \alpha \rightarrow PathCoverageStep \cap \alpha \cap pcRoot$
SpiralRoughing	$CncTool \cap \alpha \rightarrow PathCoverageStep \cap \alpha \rightarrow PathCoverageStep \cap \alpha \cap pcRoot$
ContourSteel	$CncTool \cap steel \rightarrow PathCoverageStep \cap steel$
ContourMultiTool	$CncTool \cap roughing \cap aluminum \rightarrow CncTool \cap finishing \cap aluminum \rightarrow PathCoverageStep \cap aluminum$
ZigSteel	$CncTool \cap steel \rightarrow PathCoverageStep \cap steel$
ZigZagAlu	$CncTool \cap aluminum \rightarrow PathCoverageStep \cap aluminum$
SteelTrochoidal	$CncTool \cap steel \rightarrow PathCoverageStep \cap steel$

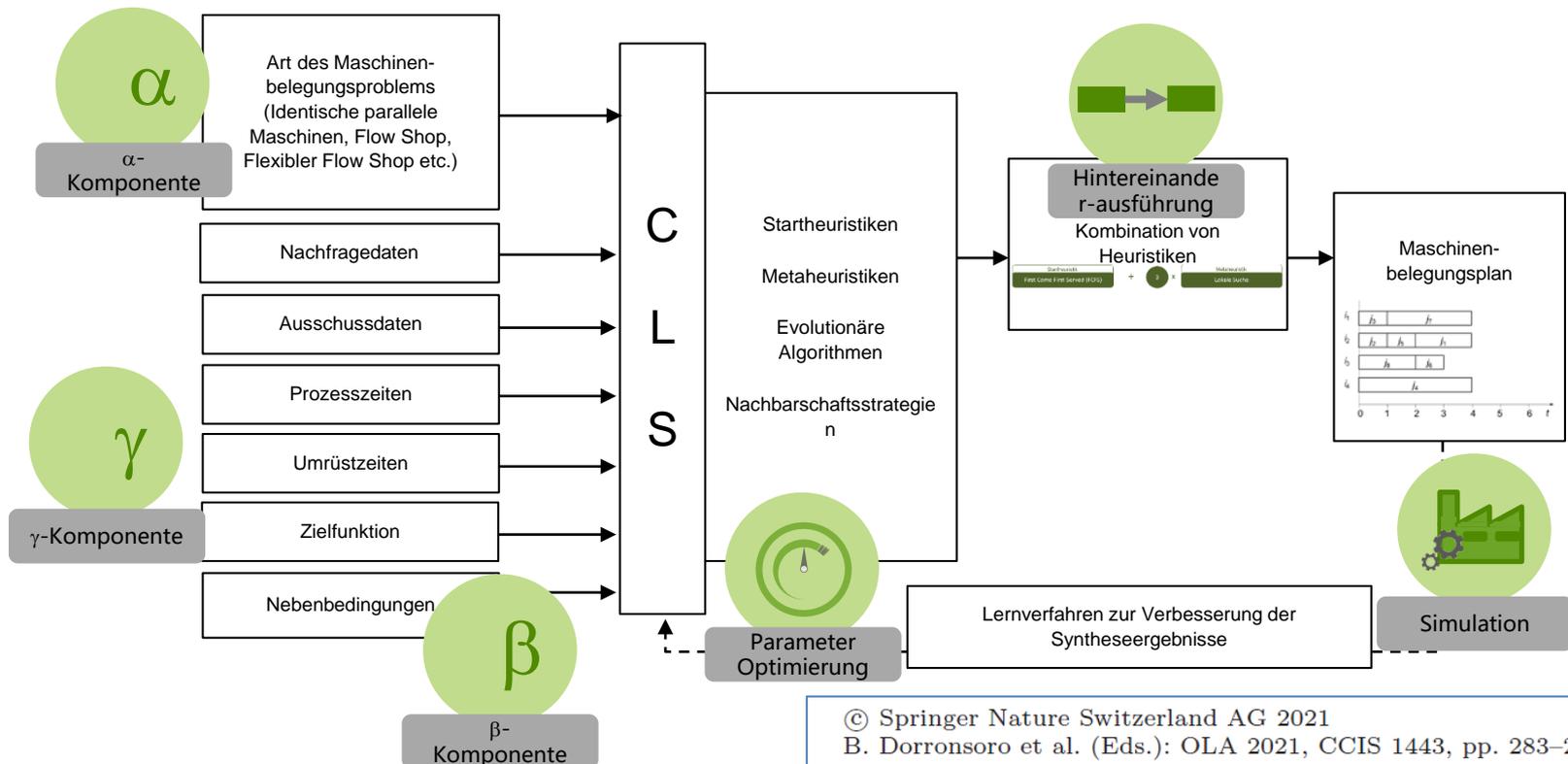
## Results





# Synthesis of Scheduling Heuristics by Composition and Recombination

Dominik Mäkel<sup>1</sup>, Jan Winkels<sup>1</sup>, and Christin Schumacher<sup>2</sup>



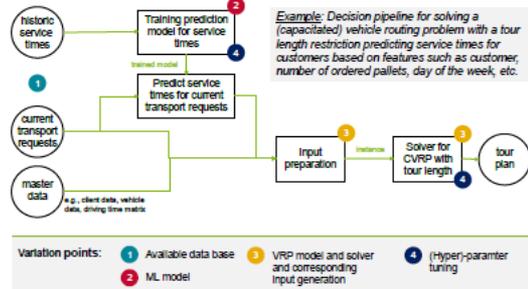


# Decision Pipeline Synthesis

Anne Meyer<sup>1</sup> und Jan Bessai<sup>2</sup>

## Starting point

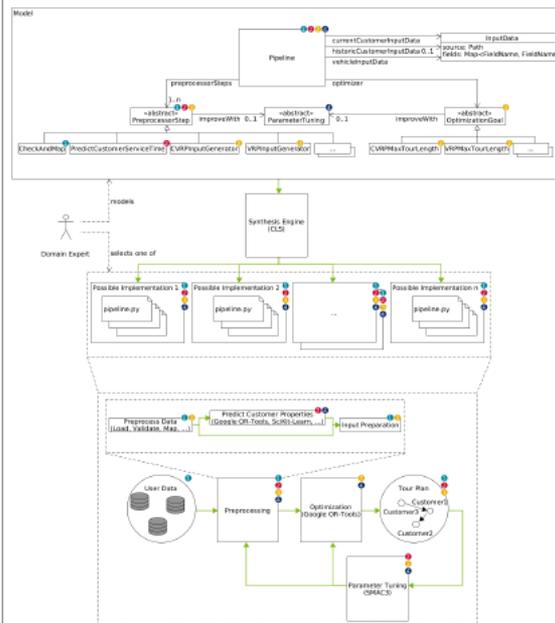
Decision-making in logistics usually requires decision pipelines combining ML and optimization



**Hypothesis 1:** To automate the selection, configuration, and deployment of decision pipelines combining software synthesis and algorithm selection and configuration is beneficial!

**Hypothesis 2:** Configuration of algorithms present in pipeline components should consider the overall pipeline performance instead of the isolated performance of components!

## Architecture decision pipeline synthesis



## Current work

### Hypothesis 1:

- Working code generator for Python via synthesis from abstract domain model
- In a next step, the parameter space of the algorithms present in a pipeline is also generated to prepare algorithm configuration

### Hypothesis 2:

- At the moment we integrate SMAC3 as parameter tuning tool
- We develop performance measures considering the whole pipeline performance
- In a next step, we use real world data from industry to test our system

## Open questions

- Do you know any similar work in this context?
- Do you have ideas for evaluation?
- Which conferences and journals fit well?

## Related Work

Kallat, F., Pfrommer, J., Bessai, J., Rehof, J., Meyer, A. (2021). Automatic Building of a Repository for Component-based Synthesis of Warehouse Simulation Models. 54th CIRP Conference on Manufacturing Systems.

Schäfer, T., Bergmann, J., Garcia Carballo, R., Rehof, J., Wiederkehr P. (2021) A Synthesis-based Tool Path Planning Approach for Machining Operations. 54th CIRP Conference on Manufacturing Systems.

Bessai, J. (2019). A Type-Theoretic Framework for Software Component Synthesis. Technical University of Dortmund, Germany. DOI: <http://dx.doi.org/10.17877/DE290R-20320>

Meyer, A., Zander, S., Knapper, R., Setzer, T. (2018). Decision support pipelines – Durchgängige Datenverarbeitungsinfrastrukturen für die Entscheidungen von morgen. In: S. Wischmann, E. A. Hartmann (Hrsg.), Zukunft der Arbeit: Eine praxisnahe Betrachtung (S. 207–220). doi: 10.1007/978-3-662-46266-6\_15



*Proceedings of the 2019 Winter Simulation Conference*  
*N. Mustafee, K.-H.G. Bae, S. Lazarova-Molnar, M. Rabe, C. Szabo, P. Haas, and Y.-J. Son, eds.*

**TRENDS IN AUTOMATIC COMPOSITION OF STRUCTURES FOR  
SIMULATION MODELS IN PRODUCTION AND LOGISTICS**

Sigrid Wenzel  
Jana Stolipin

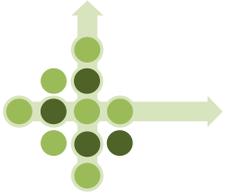
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# Conclusion



Many industrial applications. Some are surprising.



CLS approach works well in complex, real scenarios.



CLS-Framework is easy to use and easily extensible.



Future directions around model-based training for AI.